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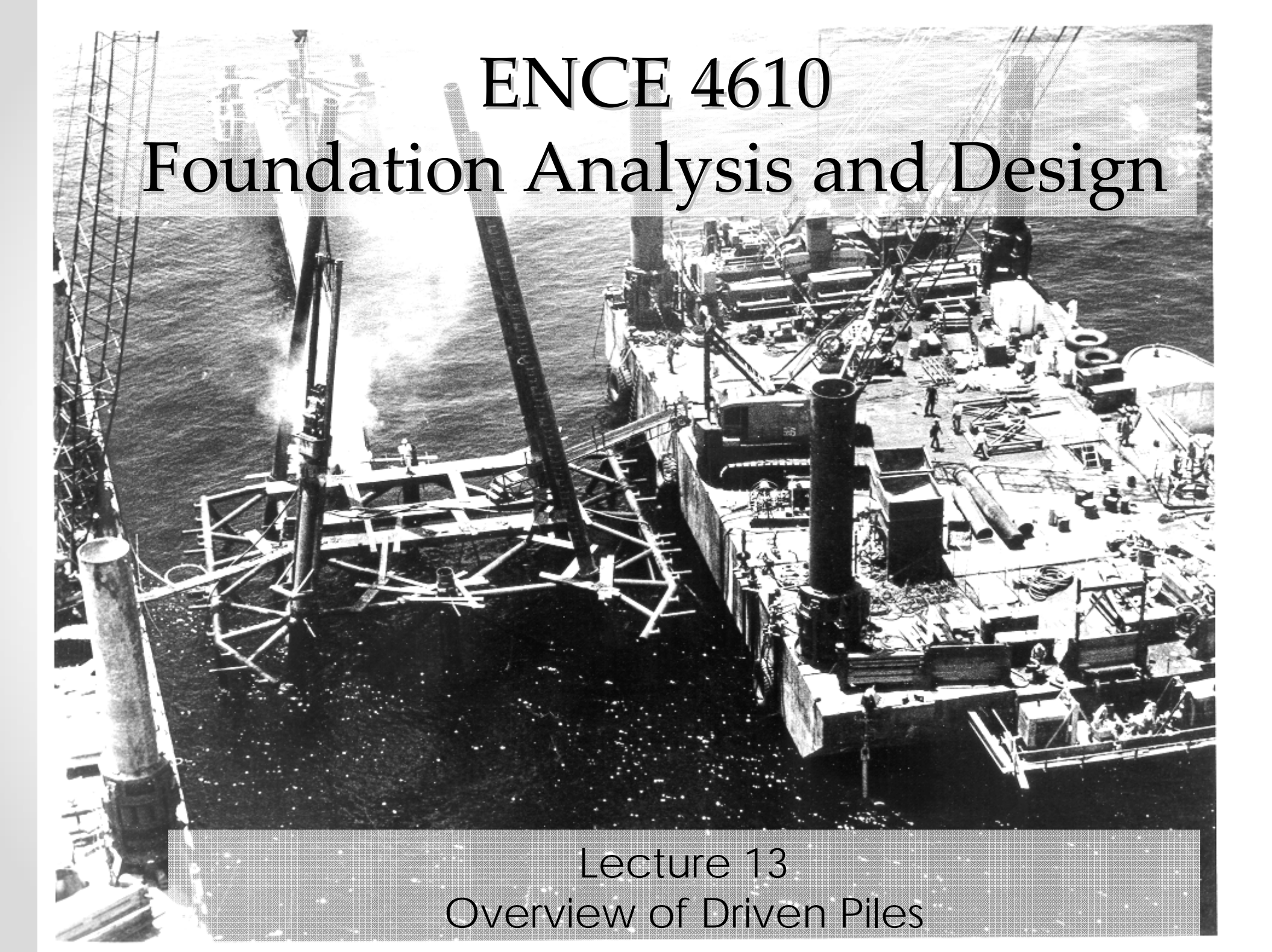


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# ENCE 4610

## Foundation Analysis and Design



Lecture 13  
Overview of Driven Piles

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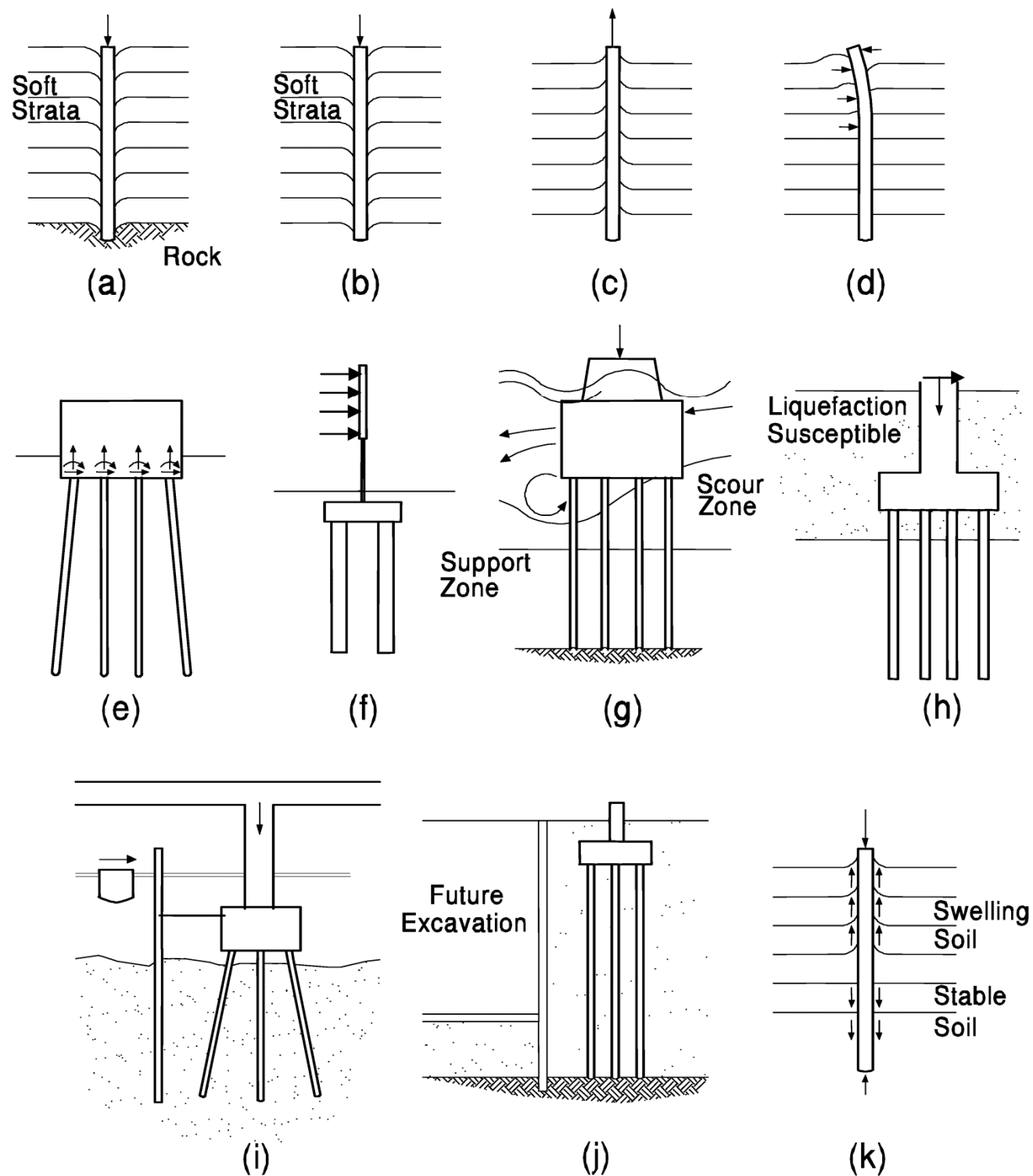
## GRL

Goble Raushe Likins & Associates



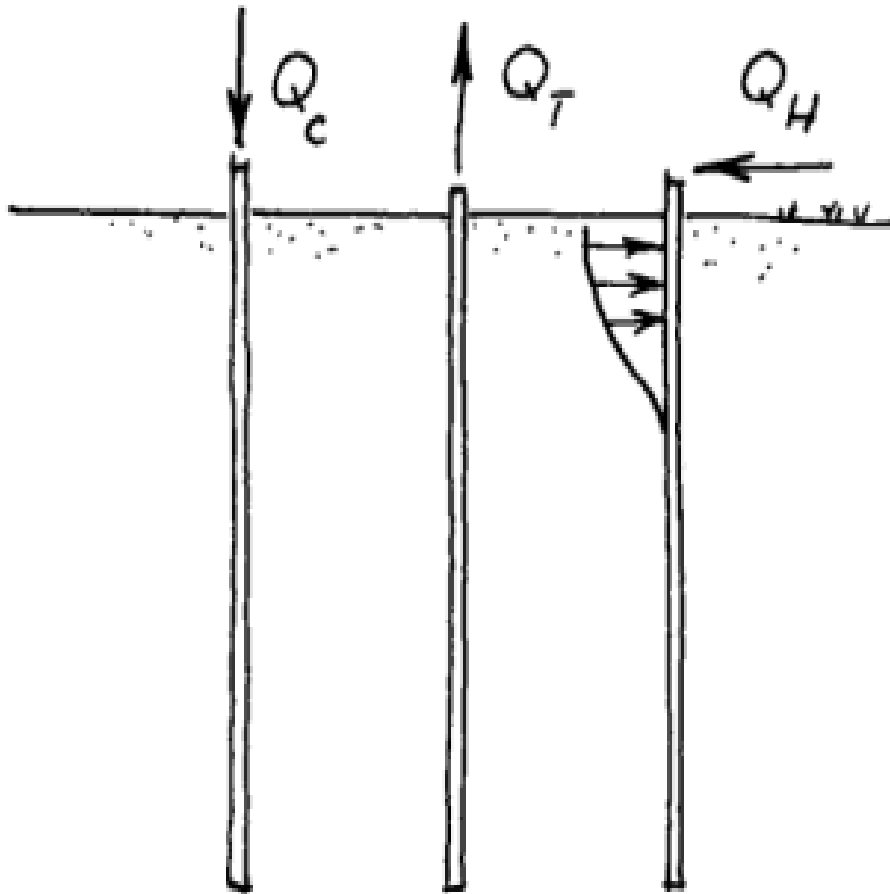
Pile Dynamics, Inc.  
Cleveland, Ohio

# Reasons for Deep Foundations



Also: Four

# Loading of Deep Foundations



(a) Compression

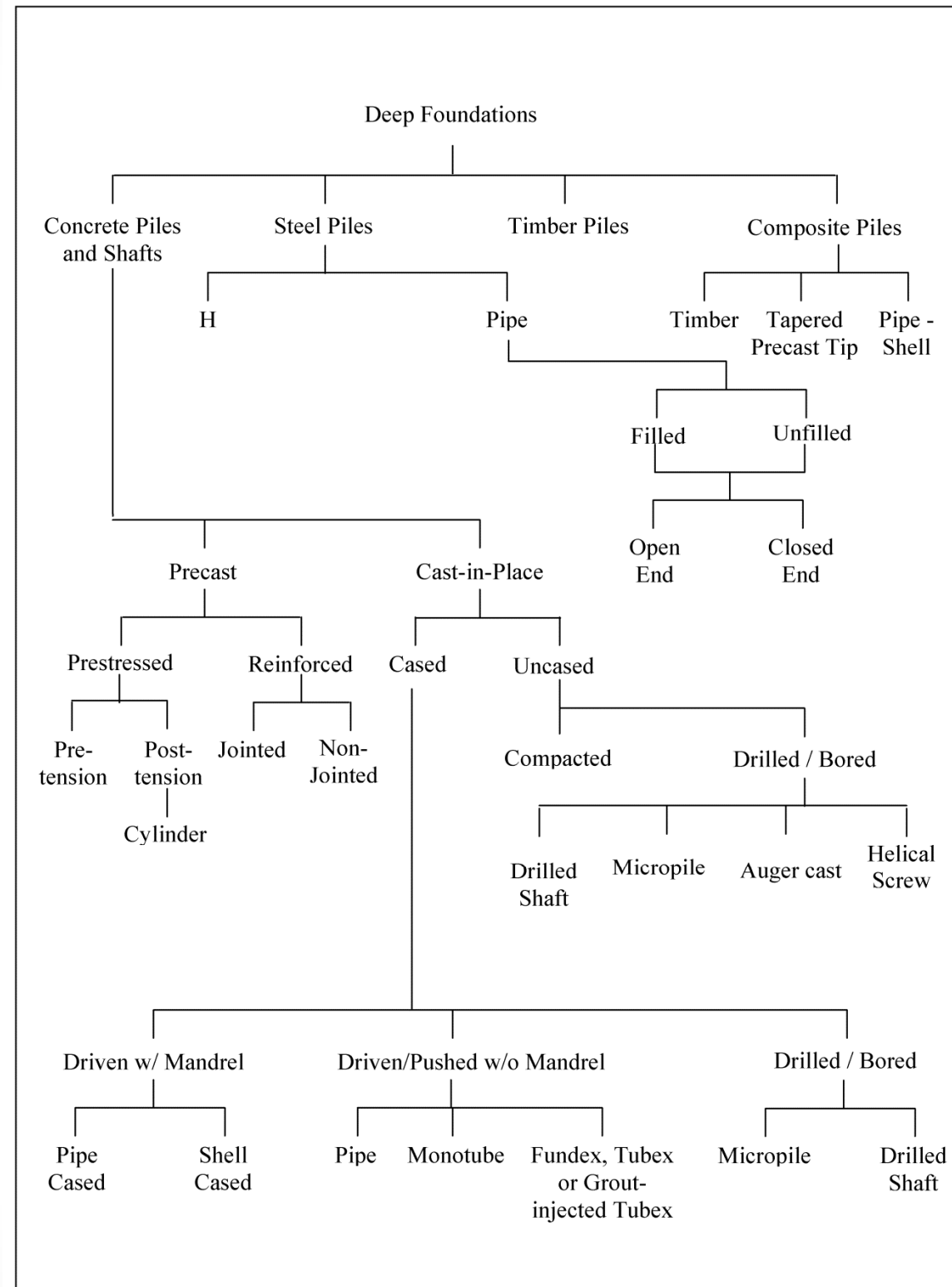
(b) Tension

(c) Lateral load

- One of the main reasons for deep foundations is the ability of deep foundations to bear loads that shallow foundations cannot
  - Lateral Loads
  - Tension Loads
  - Compression Loads in Soft Soils



# Types of Deep Foundations

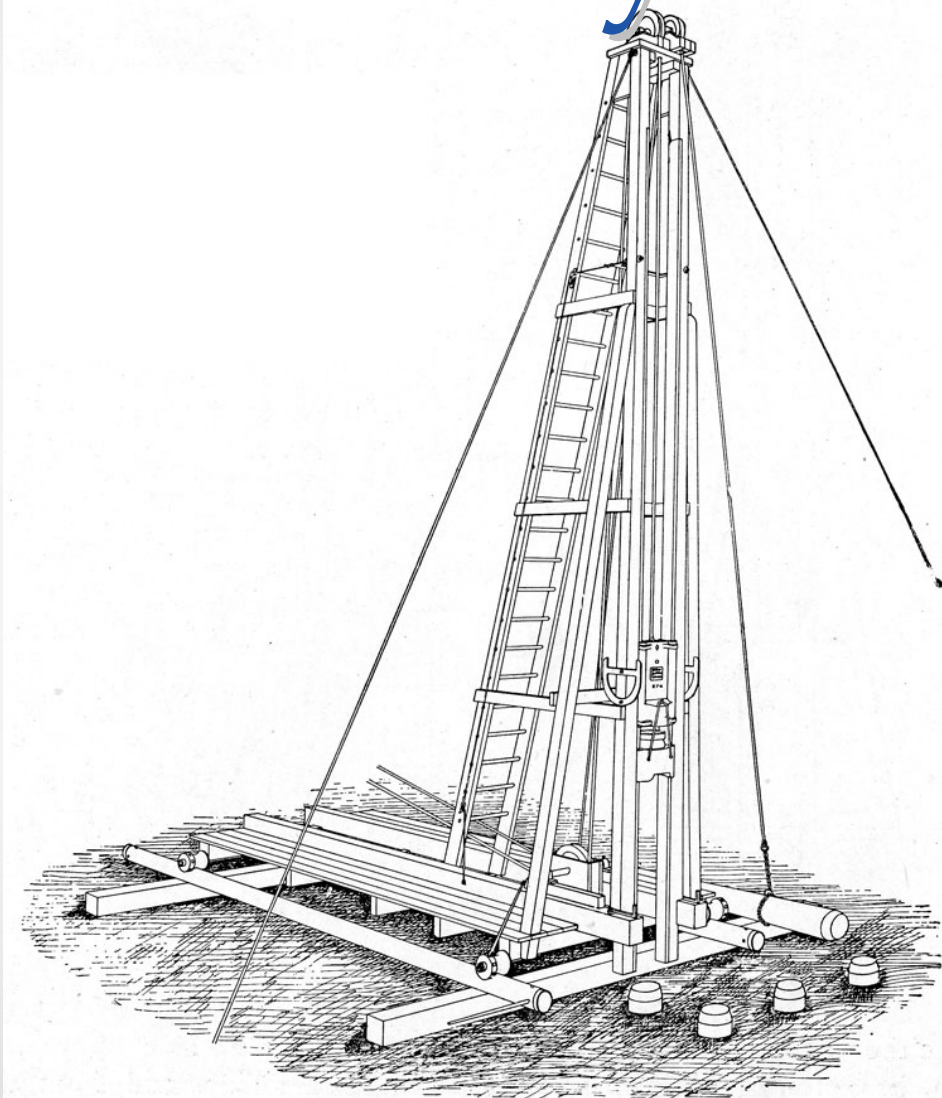


# Driven Piles

- A long, slender, prefabricated structural member driven or otherwise inserted into the ground



# History of Driven Piles

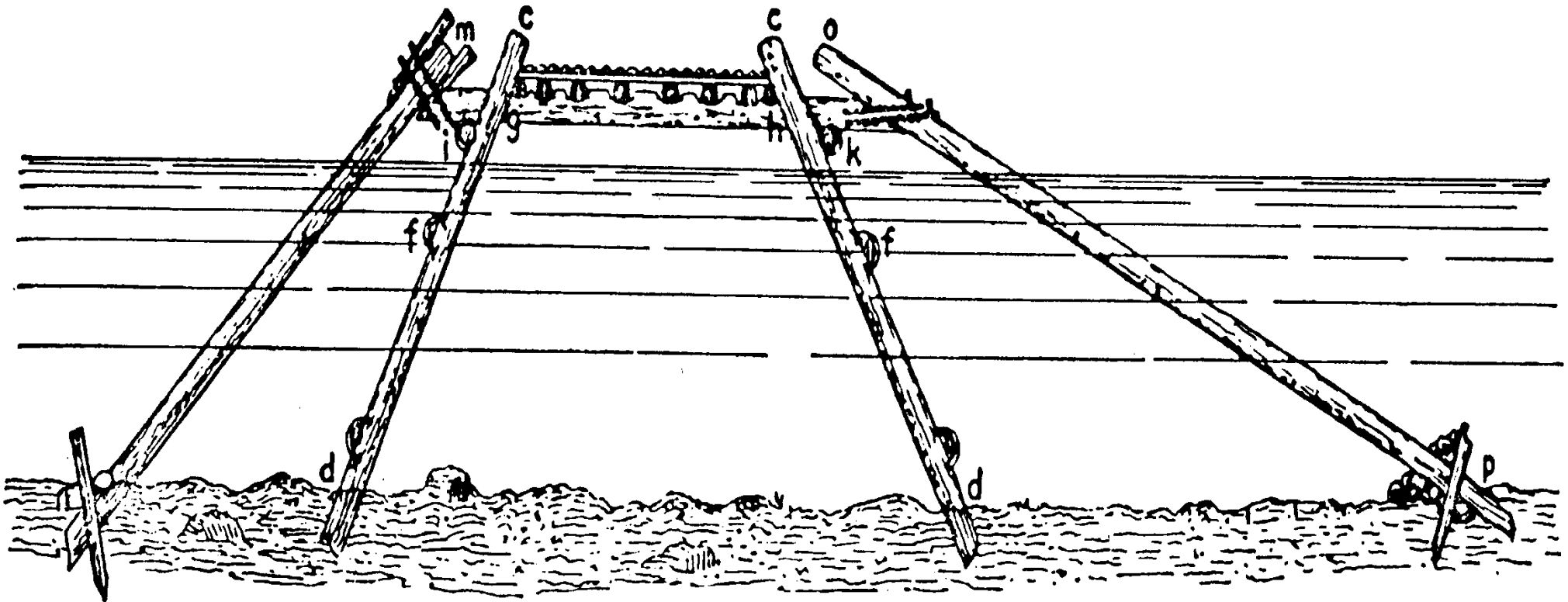


- The oldest form of deep foundation in existence
- All ancient civilizations (Greek, Roman, Chinese) used driven piles to support structures in poor soils
- Driving equipment involved positioning, raising and lowering the driver by hand



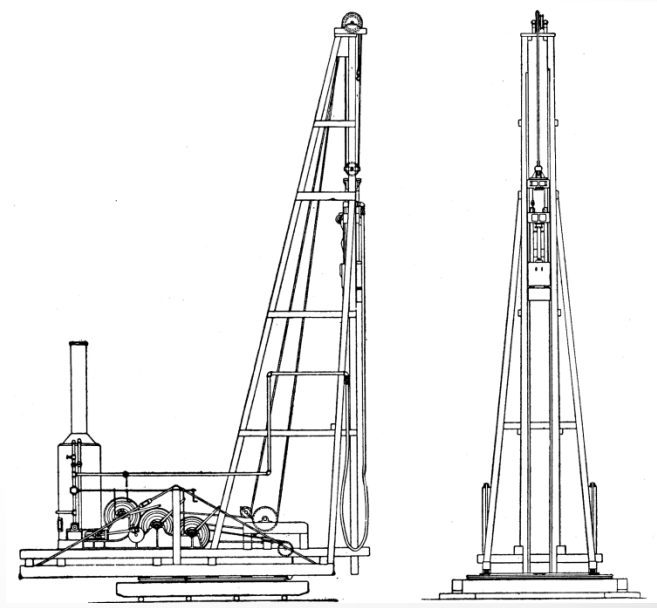
# Caesar's Bridge over the Rhine

- Built in a span of ten days
- Consisted of batter piles for the lateral loads of the river



# Advances in Driven Piles and Pile Drivers

- Hammers
  - Steam Hammers
    - Naysmith (1845) – related to forging hammers
    - Vulcan (1887), MKT, etc.
  - Pile Driving Rigs
    - Rotating Skid Rigs
    - Crawler mounted rigs
- Piles
  - Steel Piles
    - H-Piles – addressed problems of bridge scour in the Midwest
    - Pipe Piles
  - Precast Concrete Piles
    - François Hennebique (1897) – first use
    - A.A. Raymond (1901) – built with it Raymond Concrete Pile Company



# Types of Piles

- Types of Piles Used

- Timber Piles
- Steel Piles
  - H-Beams
  - Pipe Piles
- Concrete Piles
  - Precast Piles
  - Prestressed Piles
- Other Types of Piles
  - Plastic-Steel Composites
  - Sheet Piling

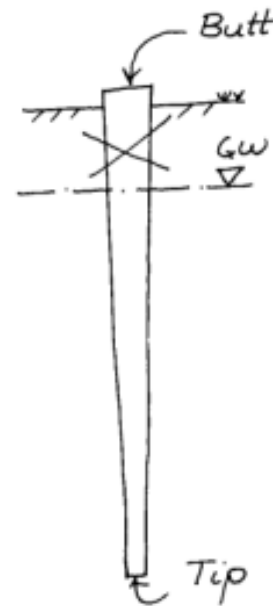


- Selection of Pile Type

- Applied Loads
- Required Diameter
- Required Length
- Local availability of each pile type
- Durability of the pile material in a specific environment
- Anticipated driving conditions

# Timber Piles

- The oldest type of pile in use
- Most used today are Southern Pine or Douglas Fir

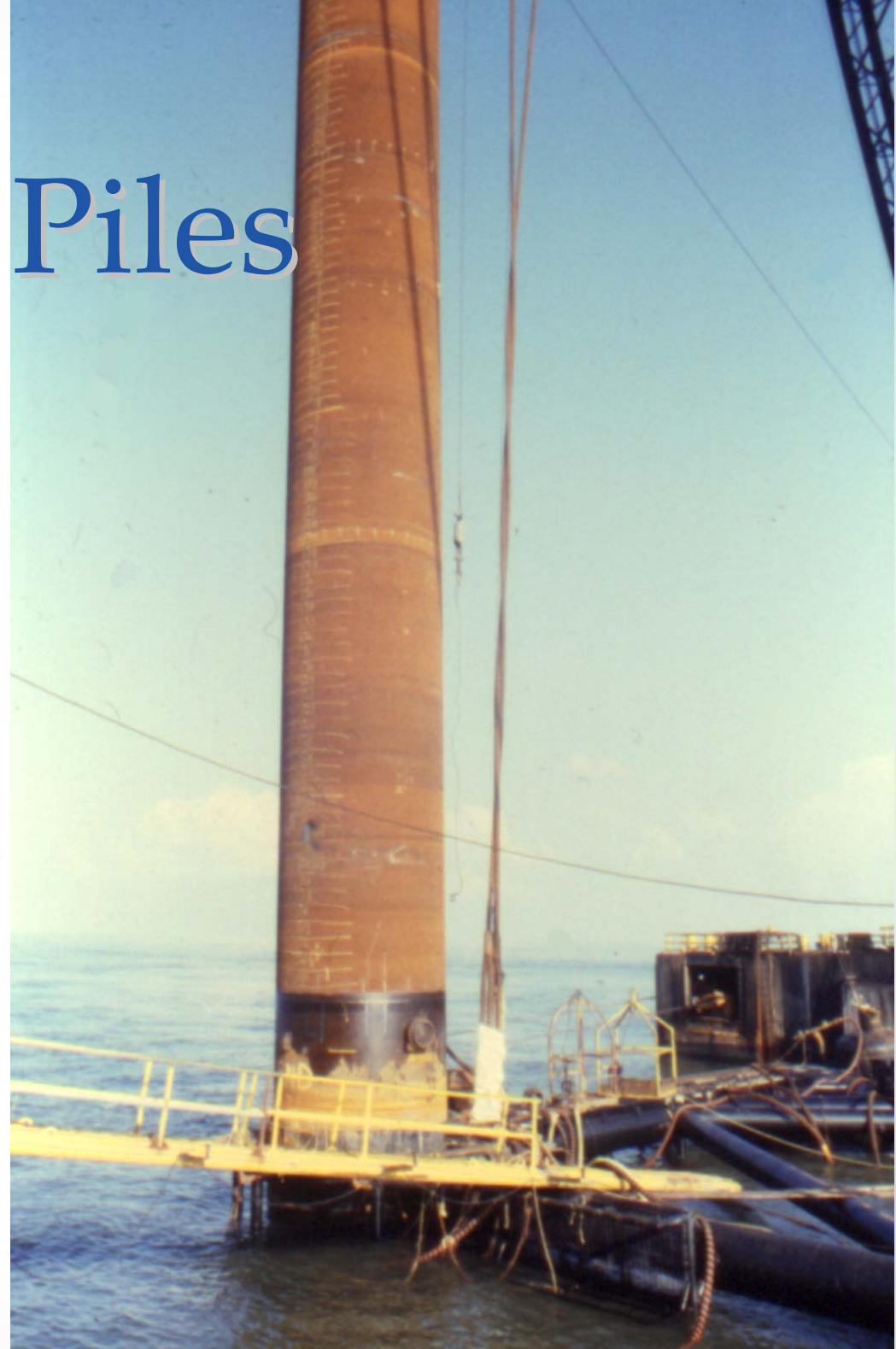


- + Inexpensive  
Easy to cut
- Difficult to splice  
(limited length)  
Will rot above the  
ground water level  
if not treated  
Marine borers  
Limited bearing capacity  
( $< 250 \text{ kN}$ )  
Usually 100-200 kN  
4-8 MPa  
  
Soft clay  
Loose sand and silt  
below ground water level

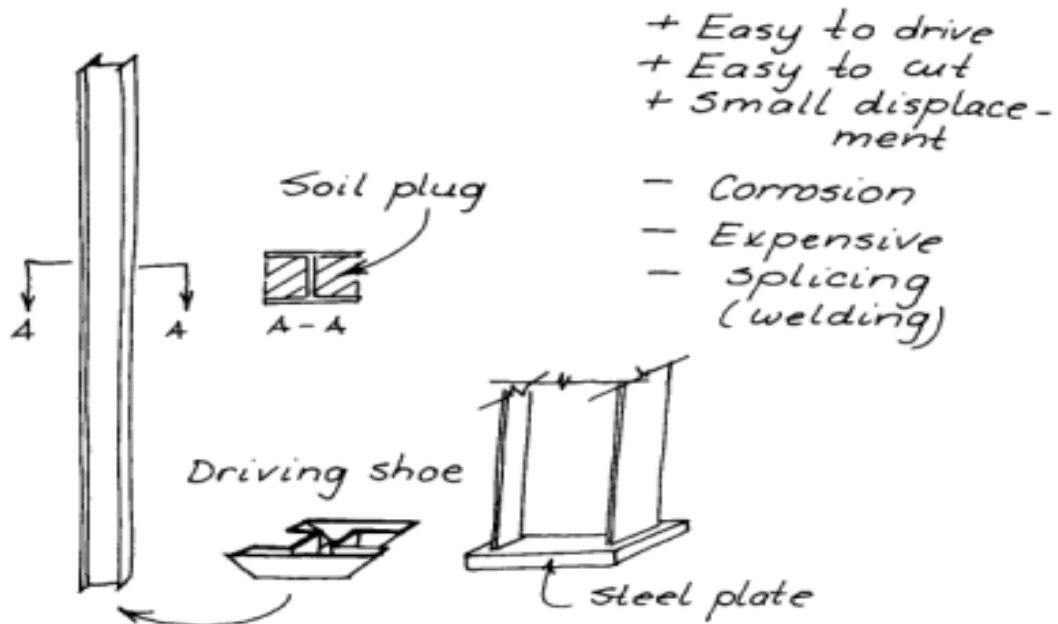


# Steel Piles

- Steel piles first came into use in the 1890's
- Can be driven through hard soils and carry large loads
- Especially useful for tension and uplift loads
- Easy to splice and add onto
- Expensive compared to other piles
- May be subject to corrosion, depending upon soil and water conditions



# H-Piles

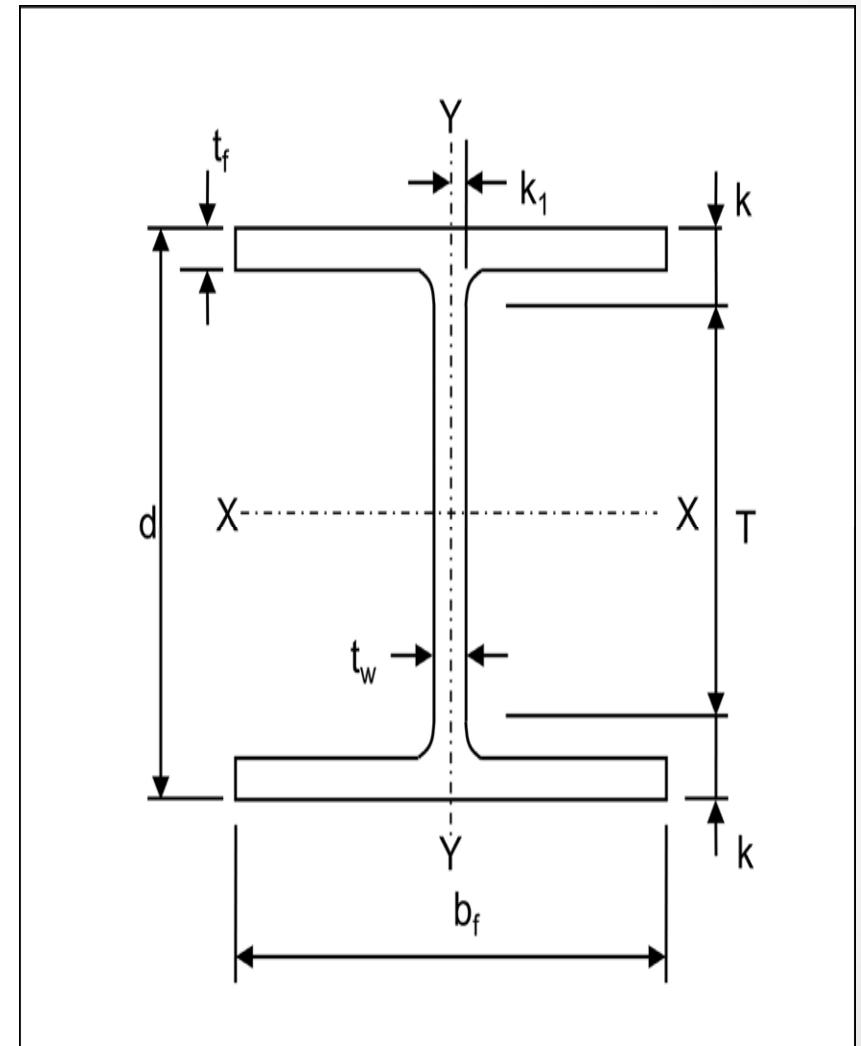


- Similar to WF beams used in structural applications but flanges and webs are of equal thickness with H-beams
- Often used as end bearing piles in rock



# H-Pile Chart

Section	Weight lb/ft	Area in <sup>2</sup>	Depth d in	Flange Width b <sub>f</sub> in	Thickness		Properties							
					Web t <sub>w</sub> in	Flange t <sub>f</sub> in	X-Axis				Y-Axis			
							I in <sup>4</sup>	Z in <sup>3</sup>	S in <sup>3</sup>	r in	I in <sup>4</sup>	Z in <sup>3</sup>	S in <sup>3</sup>	r in
HP8X36	36	10.6	8.02	8.16	0.445	0.445	119	33.6	29.8	3.36	40.3	15.2	9.9	1.95
HP10X42	42	12.4	9.70	10.10	0.420	0.415	210	48.3	43.4	4.13	71.7	21.8	14.2	2.41
HP10X57	57	16.7	9.99	10.20	0.565	0.565	294	66.5	58.8	4.18	101	30.3	19.7	2.45
HP12X53	53	15.5	11.80	12.00	0.435	0.435	393	74.0	66.7	5.03	127	32.2	21.1	2.86
HP12X63	63	18.4	11.90	12.10	0.515	0.515	472	88.3	79.1	5.06	153	38.7	25.3	2.88
HP12X74	74	21.8	12.10	12.20	0.610	0.605	569	105.0	93.8	5.11	186	46.6	30.4	2.92
HP12X84	84	24.6	12.30	12.30	0.685	0.685	650	120.0	106.0	5.14	213	53.2	34.6	2.94
HP12x89	89	25.9	12.36	12.32	0.720	0.720	689	126.3	111.6	5.16	225	56.2	36.5	2.94
HP12X102	102	29.9	12.56	12.64	0.819	0.819	811	147.6	129.3	5.20	276	67.1	43.7	3.04
HP12X117	117	34.4	12.76	12.87	0.929	0.929	946	170.8	148.2	5.24	331	79.3	51.4	3.11
HP14X73	73	21.4	13.60	14.60	0.505	0.505	729	118	107	5.84	261	54.6	35.8	3.49
HP14X89	89	26.1	13.80	14.70	0.615	0.615	904	146	131	5.88	326	67.7	44.3	3.53
HP14X102	102	30.1	14.00	14.80	0.705	0.705	1050	169	150	5.92	380	78.8	51.4	3.56
HP14X117	117	34.4	14.20	14.90	0.805	0.805	1220	194	172	5.96	443	91.4	59.5	3.59
HP16X88	88	25.8	15.30	15.70	0.540	0.540	1110	161	145	6.56	349	68.2	44.5	3.68
HP16X101	101	29.9	15.50	15.80	0.625	0.625	1300	187	168	6.59	412	80.1	52.2	3.71
HP16X121	121	35.8	15.80	15.90	0.750	0.750	1590	226	201	6.66	504	97.6	63.4	3.75
HP16X141	141	41.7	16.00	16.00	0.875	0.875	1870	264	234	6.70	599	116.0	74.9	3.79
HP16X162	162	47.7	16.30	16.10	1.000	1.000	2190	306	269	6.78	697	134.0	86.6	3.82
HP16X183	183	54.1	16.50	16.30	1.130	1.130	2510	349	304	6.81	818	156.0	100.0	3.89
HP18X135	135	39.9	17.50	17.80	0.750	0.750	2200	281	251	7.43	706	122.0	79.3	4.21
HP18X157	157	46.2	17.70	17.90	0.870	0.870	2570	327	290	7.46	833	143.0	93.1	4.25
HP18X181	181	53.2	18.00	18.00	1.000	1.000	3020	379	336	7.53	974	167.0	108.0	4.28
HP18X204	204	60.2	18.30	18.10	1.130	1.130	3480	433	380	7.60	1120	191.0	124.0	4.31



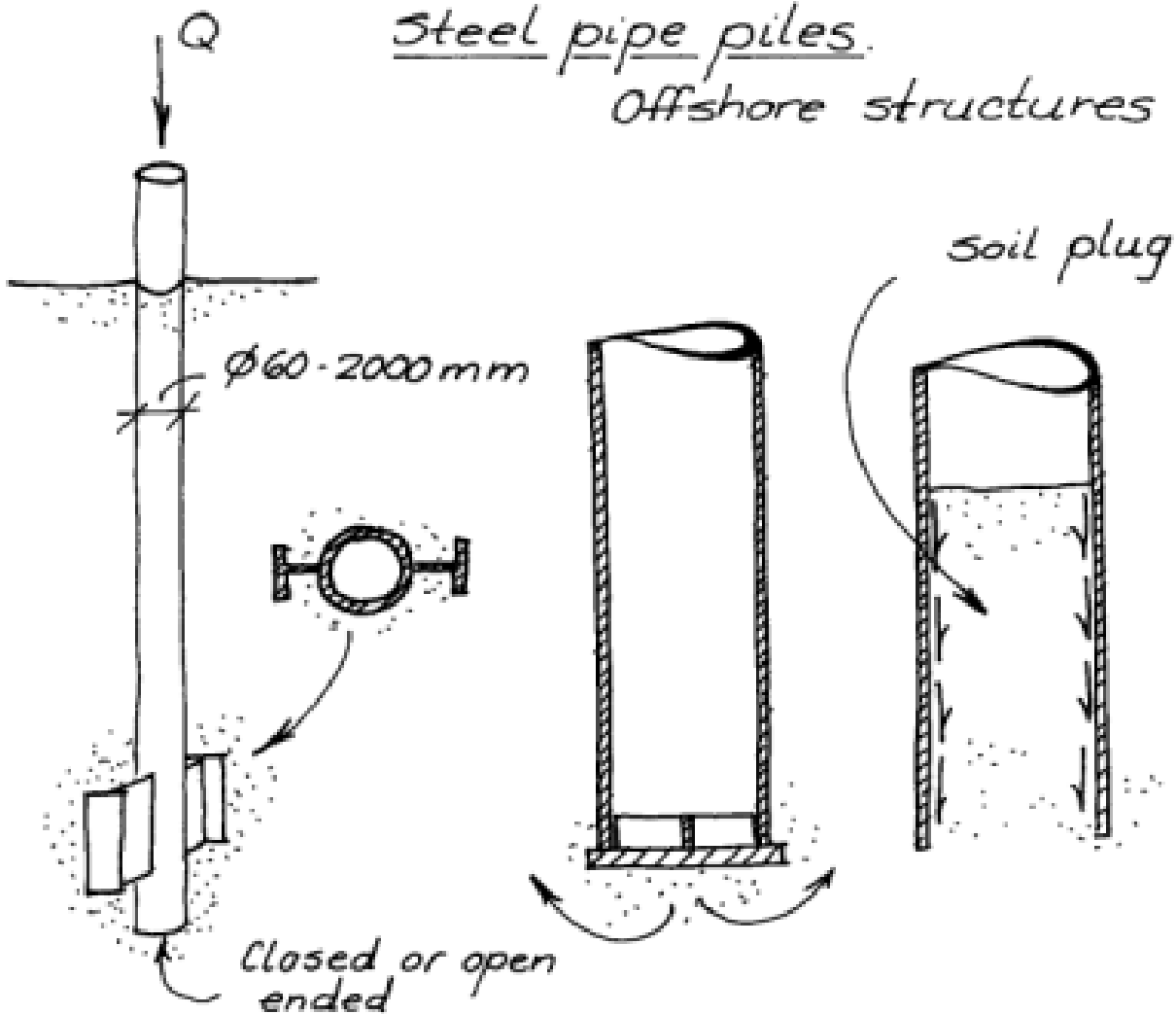
From Skyline Steel



# Pipe Piles

Steel pipe piles.

Offshore structures





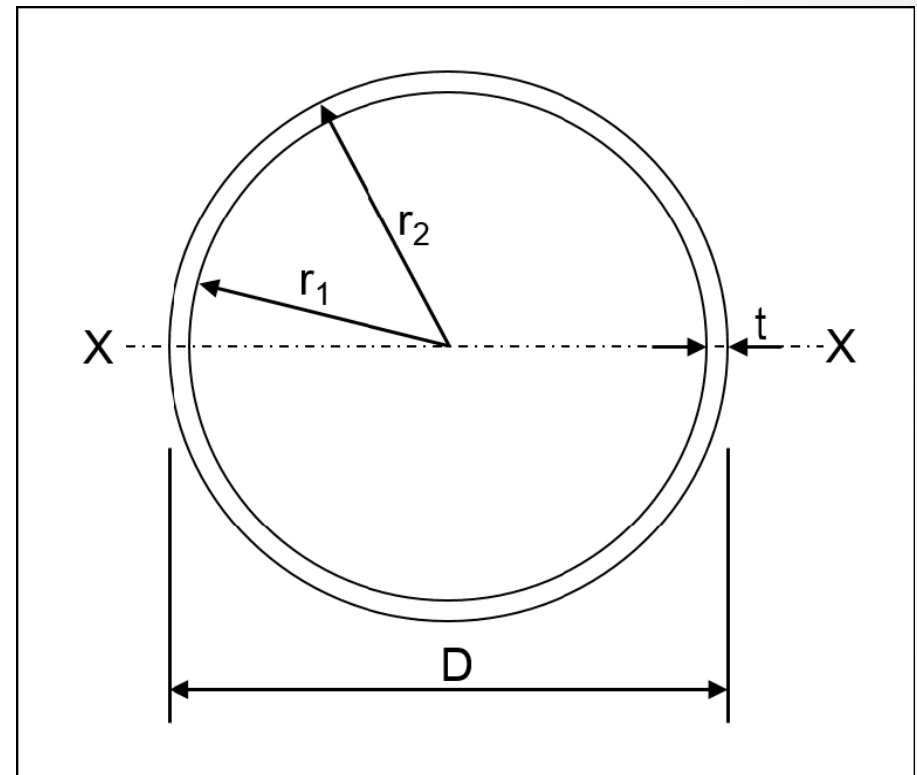
# Pipe Piles and Steel Pile Materials

Table 8-1 Common Steel Pipe Pile Grades and Yield Stress

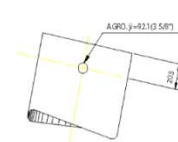
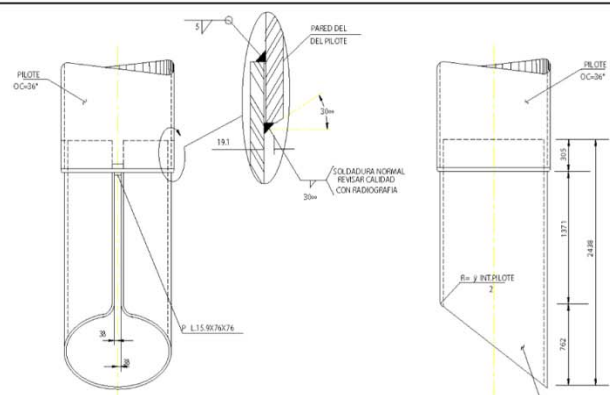
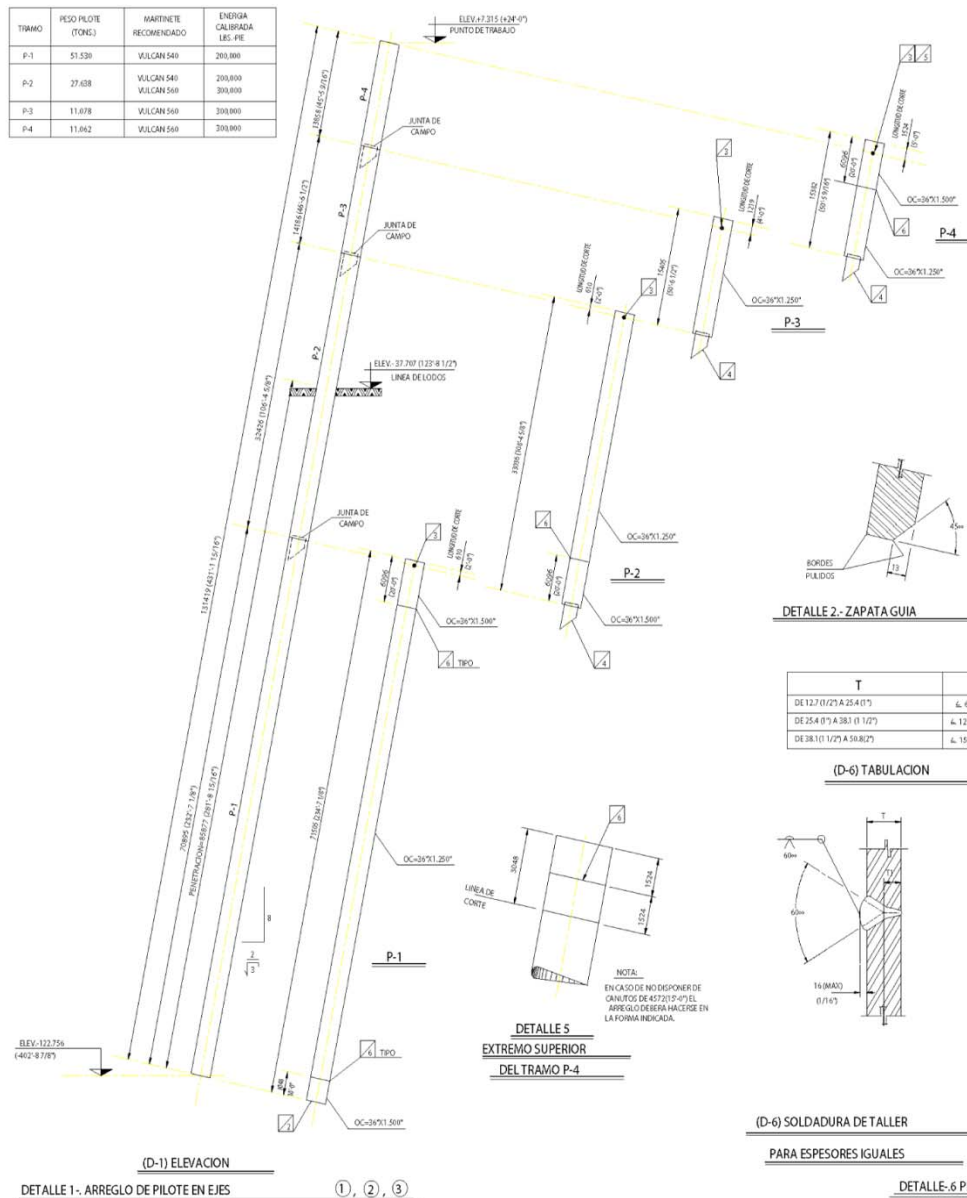
Designation/Grade	Yield Stress, $F_y$ , ksi
ASTM A-252 Grade 2	35
ASTM A-252 Grade 3	45
ASTM A-252 Grade 3 (Mod)	50-80

Table 8-2 Common Steel H-pile Grades and Yield Stress

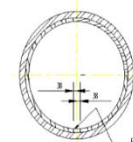
Designation/Grade	Yield Stress, $F_y$ , ksi
A-36	36
ASTM A-572-50	50
ASTM A-572-60	60



TIPO	PESO PILOTE (TONS)	MARTINETE RECOMENDADO	ENERGIA CALIBRADA LAS-PIE
P-1	51.530	VULCAN 540	200,000
P-2	27.638	VULCAN 540 VULCAN 560	200,000 300,000
P-3	11.078	VULCAN 560	300,000
P-4	11.062	VULCAN 560	300,000



DETALLE 3.- AGUJERO  
PARA IZAJE



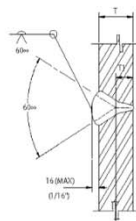
(D-4) PLANTA

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DETALLE 4.-GUIA DE ACOPLAMIENTO

T	T1
DE 12.7 (1/2") A 25.4 (1")	≤ 6.3 (1/4")
DE 25.4 (1") A 38.1 (1 1/2")	≤ 12.7 (1/2")
DE 38.1 (1 1/2") A 50.8 (2")	≤ 15.9 (5/8")

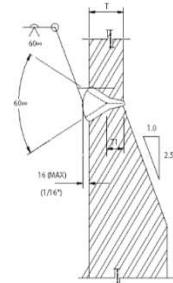
(D-6) TABULACION



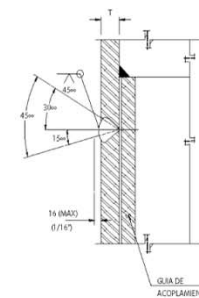
(D-6) SOLDADURA DE TALLER

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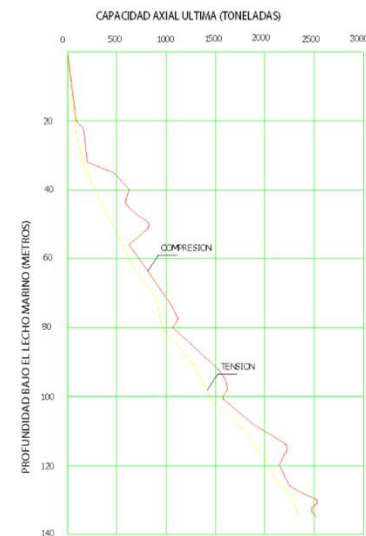
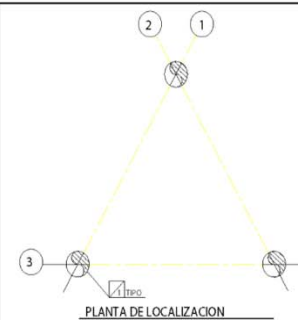
PARA ESPESORES IGUALES



(D-6) SOLDADURA DE TALLER  
PARA ESPESORES DIFERENTES



(D-6) SOLDADURA DE CAMPO  
PARA ESPESORES IGUALES



CURVA DE CAPACIDAD AXIAL ULTIMA

DIAMETRO DEL PILOTE 36"

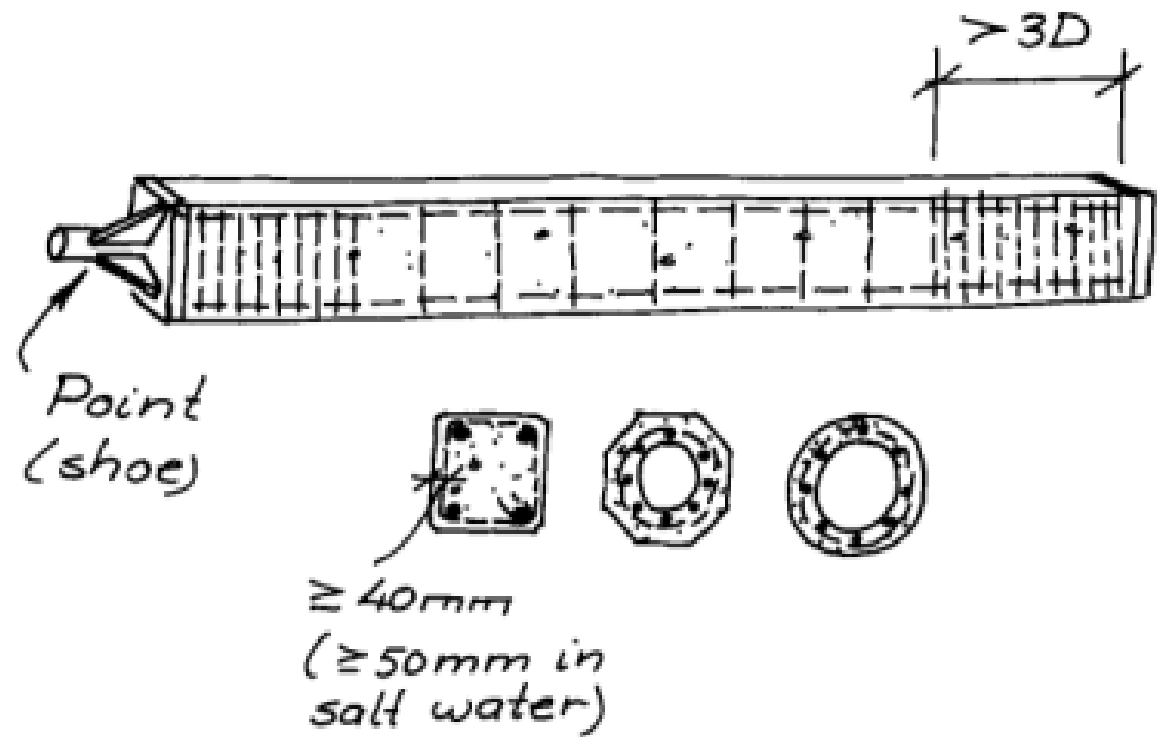
(ESTUDIO GEOESTADÍSTICO ELABORADO Y CORRELACIONADO  
CON ESTUDIO GEOTÉCNICO ARKATUIN B)

NOTAS:

- 1.- PARA OTRAS NOTAS GENERALES Y LISTA DE MATERIALES  
VER DIB. 90194 MM
- 2.- EN CADA UNO DE LOS TRAMOS DE PILOTE SE DEBERA  
INDICAR EL NUMERO DE TRAMOS O LONGITUD Y EL PILOTE AL  
QUE CORRESPONDE.
- 3.- ELAZOQUE DEL TRAMO DEL PILOTE 1 DURANTE LA INSTA-  
LACION SE DEBERA REALIZAR SUJETANDOLO A UNA LONGITUD  
DE 1/4 RESPECTO A LA CABEZA.
- 4.- EL FABRICANTE PROVEERA AL CONTRATISTA DE INSTALACION  
DE UNA PLANTILLA PARA COPIAR LA PARTE SUPERIOR  
DE PILOTE AL FINALIZAR EL HENDIDO.
- 5.- DURANTE LA INSTALACION SE DEBERA CONTINUAR CON  
EL TRAMO DE UNGETINGE PARA RESOLVER PROBLEMAS  
DE RECHAZO PREMATURO, DEBIDO A LA ALTA  
COMPACTACION DE LAS ARENAS EN ESE CAMPO.

# Concrete Piles

- Either precast or prestressed piles
  - Precast contain rebar similar to shallow foundations – not commonly used in North America
  - Prestressed uses cables tensioned before concrete is poured





# Square Concrete Piles





# Concrete Cylinder Piles





# Square and Cylinder Pile Specifications

Table 2.4. Section properties and allowable service loads of prestressed concrete piles.

The diagrams illustrate four types of pile cross-sections: Square Solid, Square Hollow, Octagonal Solid or Hollow, and Round. Each cross-section is labeled with 'Size' and 'Core Diameter'. Below these, a 'Typical Elevation' shows a side view of a pile with a strand pattern. The pattern consists of 5 turns @ 1" at each end, followed by 16 turns @ 3" in the middle, with a 6" pitch between the turns.

\* Strand pattern may be circular or square.

**Typical Elevation**

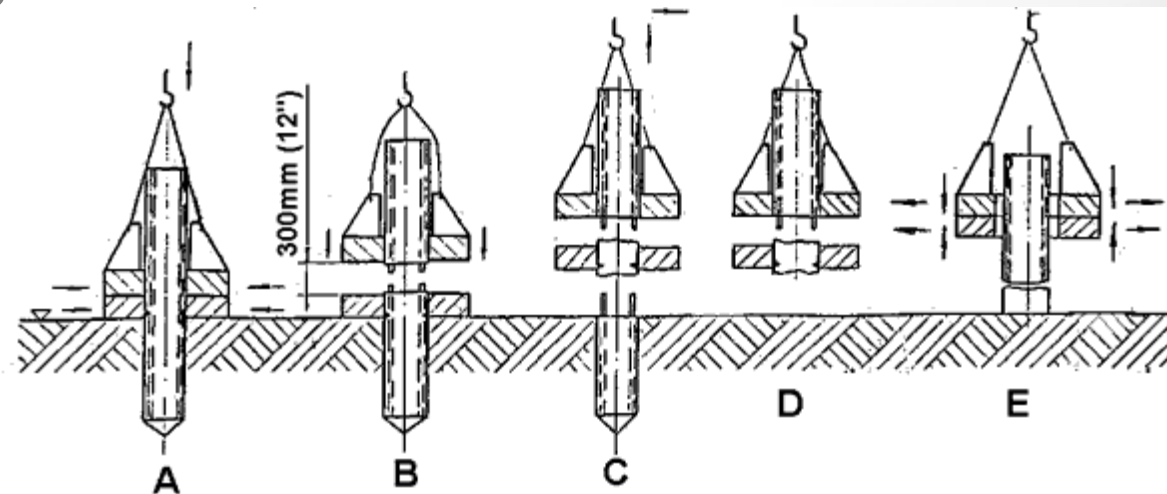
Size (in.)	Core Diameter (in.)	Section Properties <sup>(1)</sup>						Allowable Concentric Service Load, Tons <sup>(2)</sup>			
		Area (in. <sup>2</sup> )	Weight (plf)	Moment of Inertia (in. <sup>4</sup> )	Section Modulus (in. <sup>3</sup> )	Radius of Gyration (in.)	Perimeter (ft)	$f'_c$			
								5,000	6,000	7,000	8,000
<b>Square Piles</b>											
10	Solid	100	104	833	167	2.89	3.33	73	89	106	122
12	Solid	144	150	1,728	288	3.46	4.00	105	129	152	176
14	Solid	196	204	3,201	457	4.04	4.67	143	175	208	240
16	Solid	256	267	5,461	683	4.62	5.33	187	229	271	314
18	Solid	324	338	8,748	972	5.20	6.00	236	290	344	397
20	Solid	400	417	13,333	1,333	5.77	6.67	292	358	424	490
20	11 in.	305	318	12,615	1,262	6.43	6.67	222	273	323	373
24	Solid	576	600	27,648	2,304	6.93	8.00	420	515	610	705
24	12 in.	463	482	26,630	2,219	7.58	8.00	338	414	491	567
24	14 in.	422	439	25,762	2,147	7.81	8.00	308	377	447	517
24	15 in.	399	415	25,163	2,097	7.94	8.00	291	357	423	488
30	18 in.	646	672	62,347	4,157	9.82	10.00	471	578	685	791
36	18 in.	1,042	1,085	134,815	7,490	11.38	12.00	761	933	1,105	1,276
<b>Octagonal Piles</b>											
10	Solid	83	85	555	111	2.59	2.76	60	74	88	101
12	Solid	119	125	1,134	189	3.09	3.31	86	106	126	145
14	Solid	162	169	2,105	301	3.60	3.87	118	145	172	198
16	Solid	212	220	3,592	449	4.12	4.42	154	189	224	259
18	Solid	268	280	5,705	639	4.61	4.97	195	240	284	328
20	Solid	331	345	8,770	877	5.15	5.52	241	296	351	405
20	11 in.	236	245	8,050	805	5.84	5.52	172	211	250	289
22	Solid	401	420	12,837	1,167	5.66	6.08	292	359	425	491
22	13 in.	268	280	11,440	1,040	6.53	6.08	195	240	283	328
24	Solid	477	495	18,180	1,515	6.17	6.63	348	427	506	584
24	15 in.	300	315	15,696	1,308	7.23	6.63	219	268	318	368
<b>Round Piles</b>											
36	26 in.	487	507	60,007	3,334	11.10	9.43	355	436	516	596
42	32 in.	581	605	101,273	4,823	13.20	11.00	424	520	616	712
48	38 in.	675	703	158,222	6,592	15.31	12.57	493	604	715	827
54	44 in.	770	802	233,373	8,643	17.41	14.14	562	689	816	943
66	54 in.	1,131	1,178	514,027	15,577	21.32	17.28	826	1,013	1,199	1,386

(1) Form dimensions may vary with producers, with corresponding variations in section properties.

(2) Allowable loads based on  $N = A_p (0.33 f'_c - 0.27 f_{pu})$ ;  $f_{pu} = 700$  psi. Check local producer for available concrete strengths.

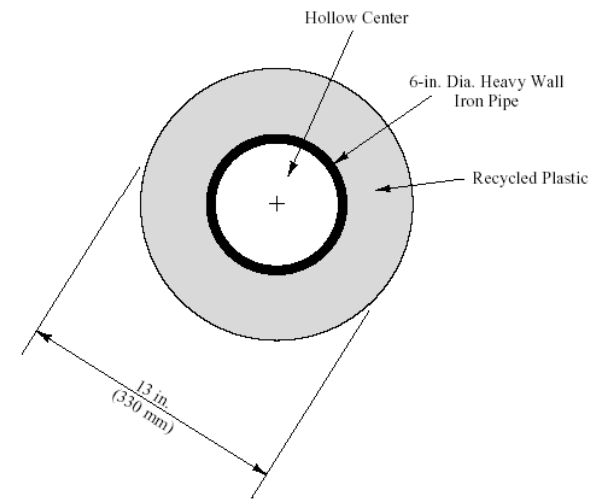
# Cutting Concrete Piles

- Can be cut with concrete saws or special pile cutters
- Usually best to drive as friction piles where refusal is not as likely to take place



# Composite Piles

- Two possible definitions
  - Pile made up of two other pile types, such as a concrete pile with an H-pile "stinger" on the end
  - Pile made up of two materials
- Plastic-steel composite
  - A useful substitute for wood piles in applications where wood is environmentally unacceptable





# Typical Capacities and Lengths of Driven Pile Types

**Table 9-2**

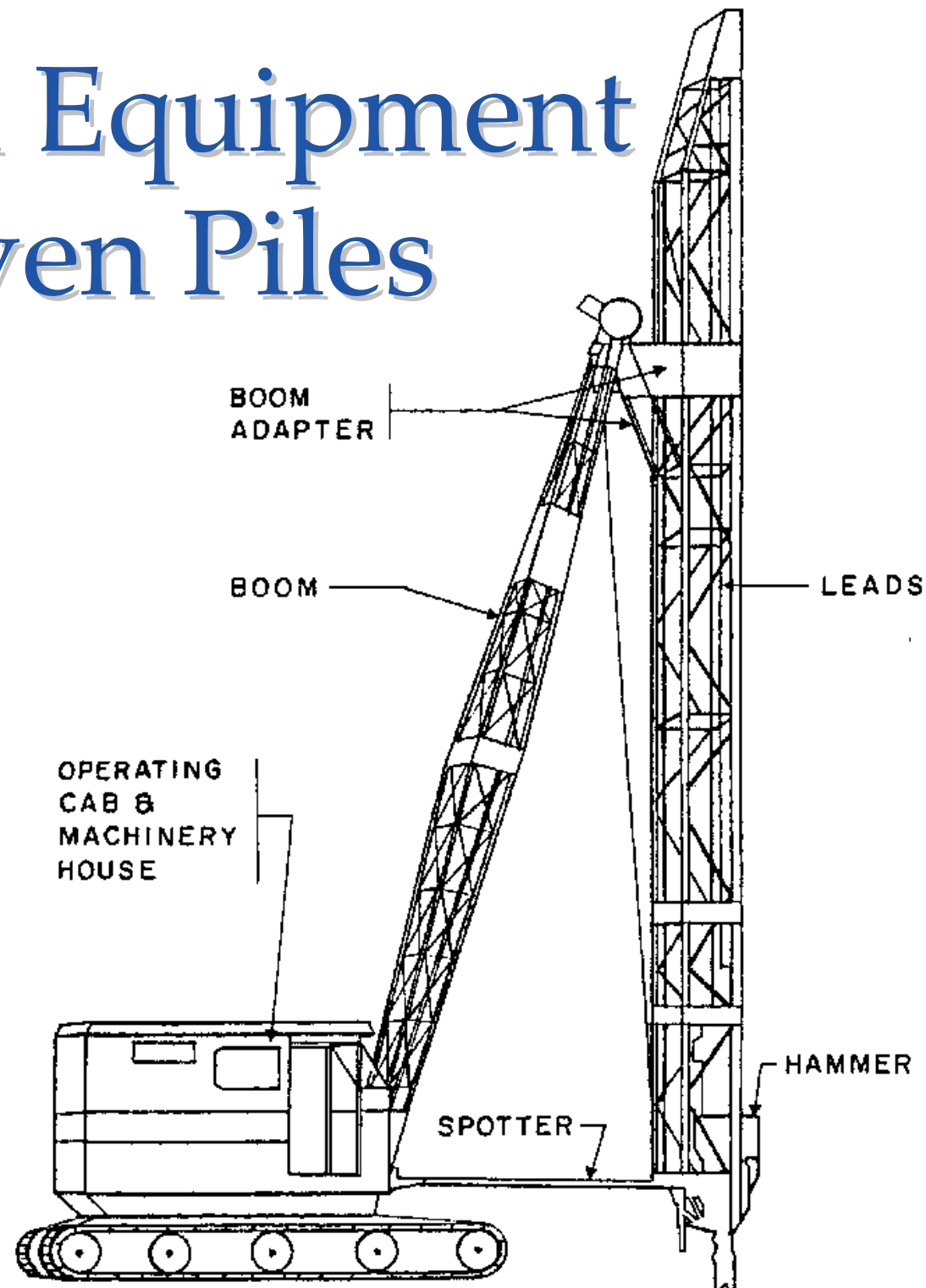
**Typical piles and their range of loads and lengths**

<b>Type of Pile</b>	<b>Typical Axial Design Loads</b>	<b>Typical Lengths</b>
Timber	20-110 kips (100 – 500 kN)	15-120 ft (5-37 m)*
Precast / Prestressed Reinforced Concrete	90-225 kips (400-1,000 kN) for reinforced 90-1000 kips (400-4,500 kN) for prestressed	30-50 ft (10-15m) for reinforced 50-130 ft (15-40m) for prestressed
Steel H	130-560 kips (600-2,500 kN)	15-130 ft (5-40 m)
Steel Pipe (without concrete core)	180-560 kips (800-2,500 kN)	15-130 ft (5-40 m)
Steel Pipe (with concrete core)	560-3400 kips (2,500-15,000 kN)	15-130 ft (5-40 m)

\* 15-75 ft (5-23 m) for Southern Pine; 15-120 ft (5-37 m) for Douglas Fir

# Installation Equipment for Driven Piles

- Pile Driving Rigs
- Pile Hammers
- Hammer Accessories
  - Leaders
  - Cushion Material
- Predrilling, Jetting and Spudding



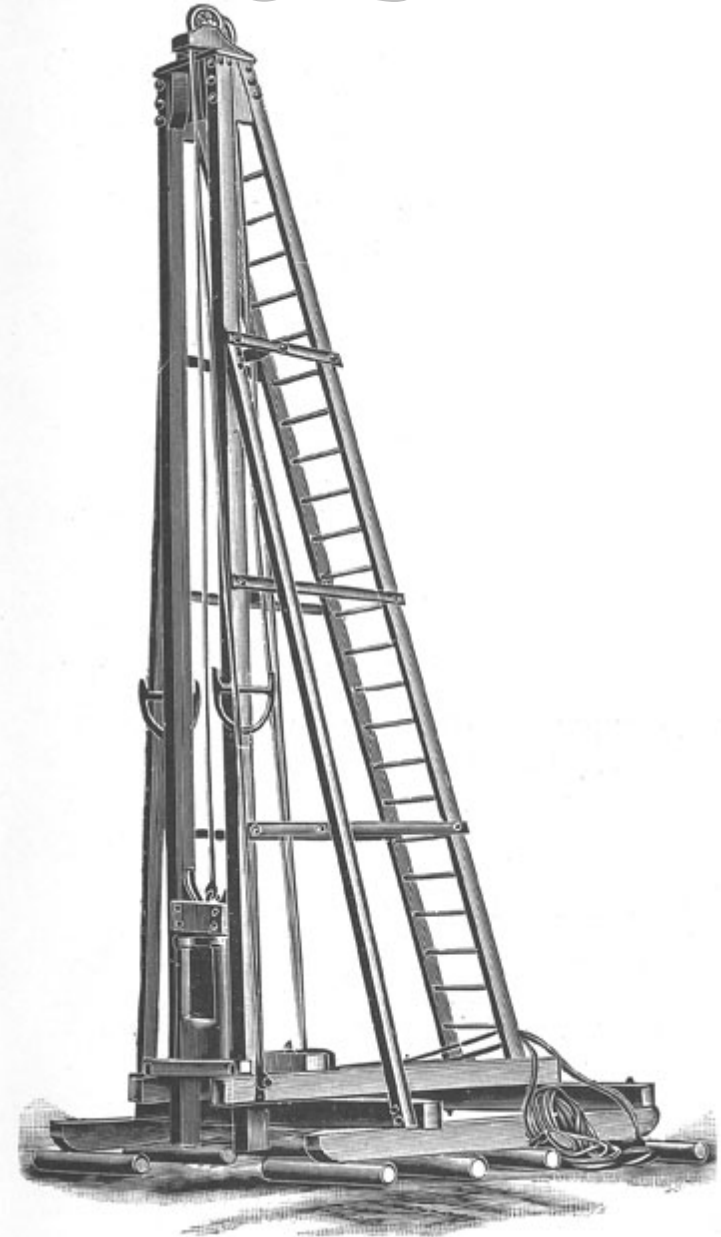
# Pile Hammers

- Impact Hammers
  - Drop Hammers
  - Air/Steam Hammers
  - Diesel Hammers
  - Hydraulic Hammers
- Vibratory Hammers
- Pile Jacking Devices



# Drop Hammers

- Oldest type of hammer in use
- Simply raised by the crane (or hoist) and released to impact the pile top
- A very simple hammer, yet slow and efficiency is inconsistent





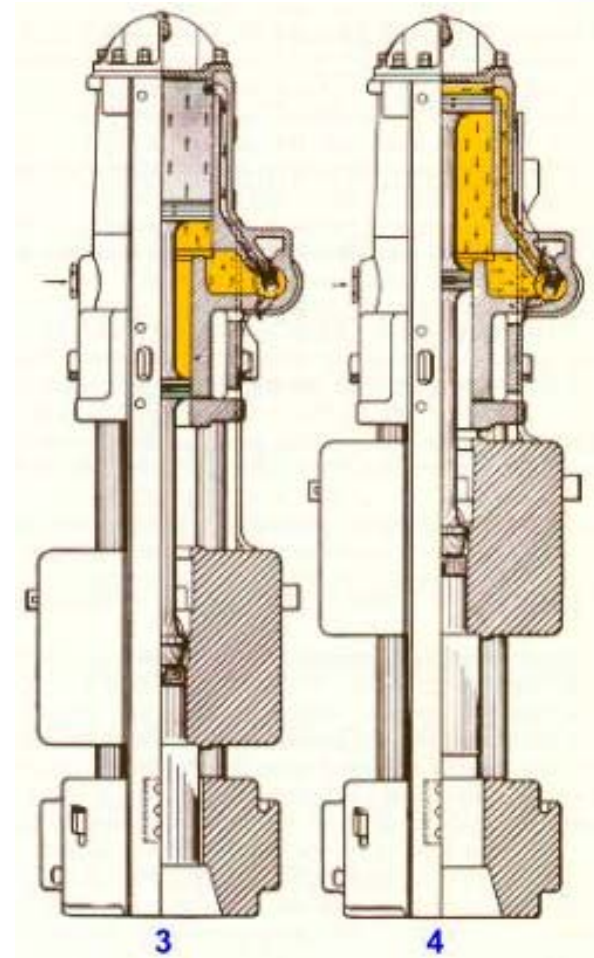
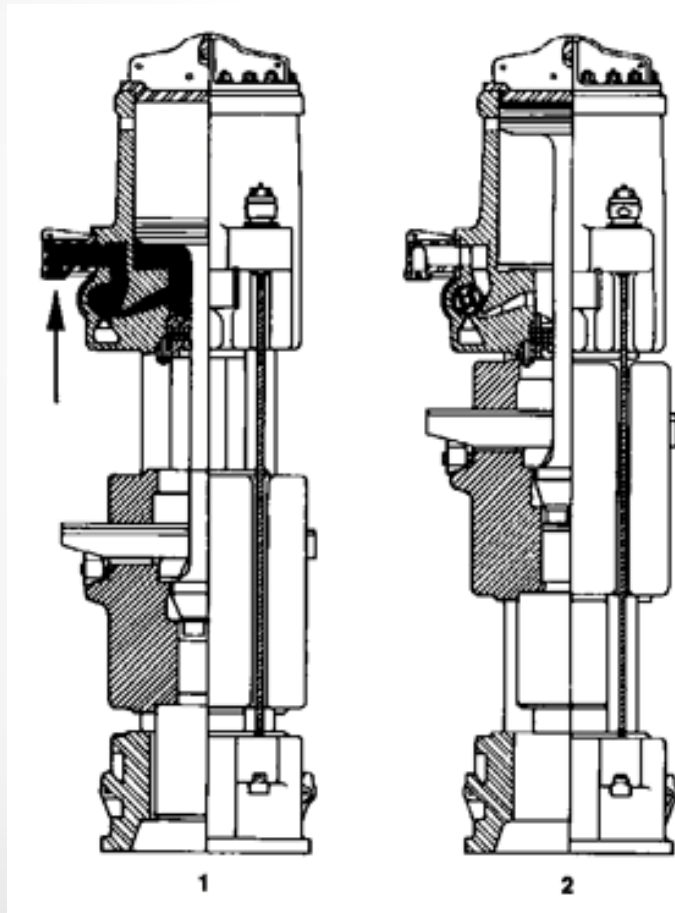
# Air/Steam Hammers

- In use since the nineteenth century
- Hammers are simple; require little maintenance and are of long duration
- Efficiency also variable due to age of hammers and conditions of operation
- Hammers can be single, double or differential acting



# Air/Steam Cycles

- Single-Acting (No Downward Assist)
- Differential or Double-Acting (Downward assist)



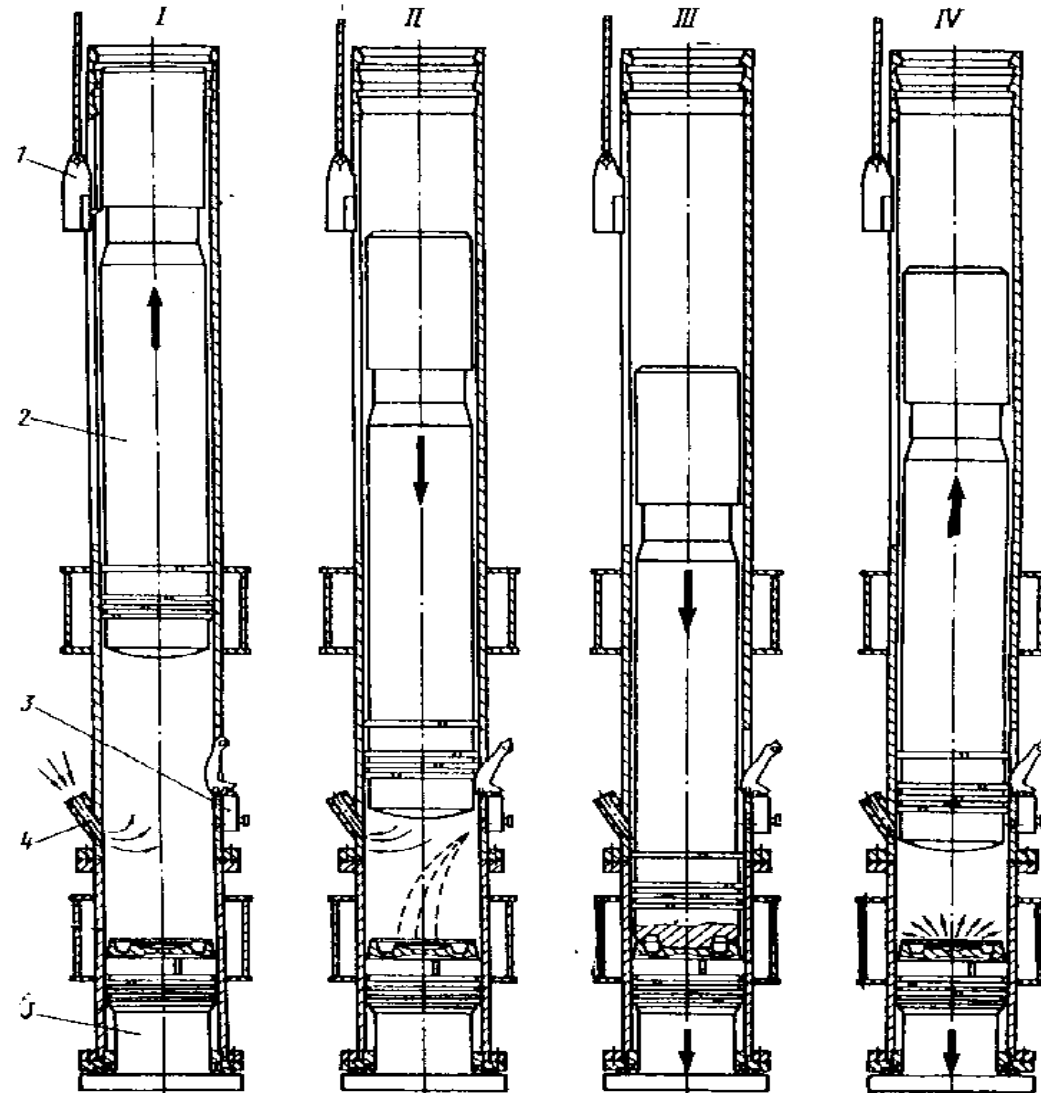
# Diesel Hammers

- Developed in Germany between the two World Wars
- Does not require an external power source; usually light
- Can also be single-acting or double-acting



# Operating Cycle of Diesel Hammers

- Upstroke or starting of the hammer with starting device (crab)
- Lowering of ram; injection of fuel
- Combustion at bottom of stroke
- Fuel ignition and upward lifting of ram

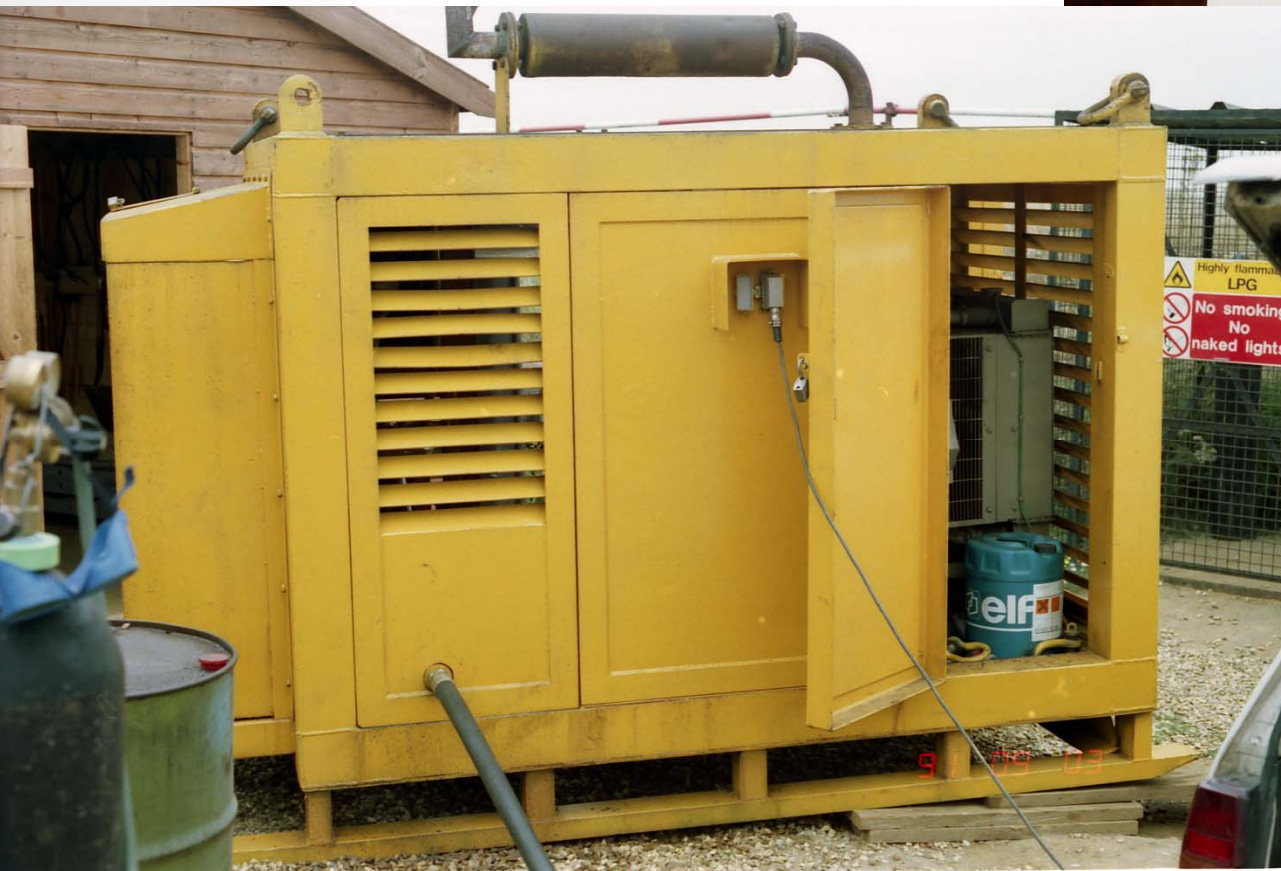








# Hydraulic Impact Hammers

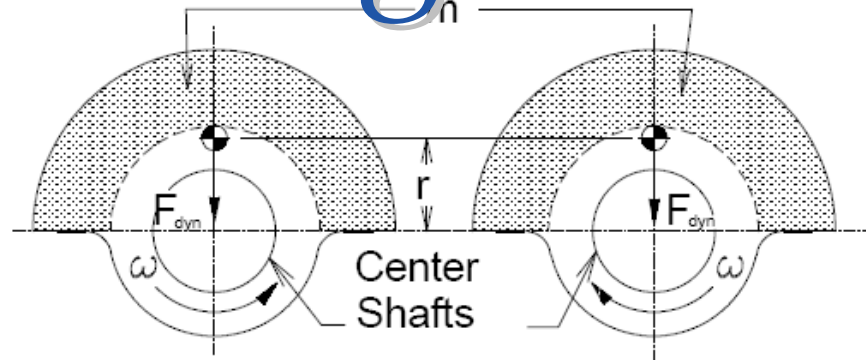




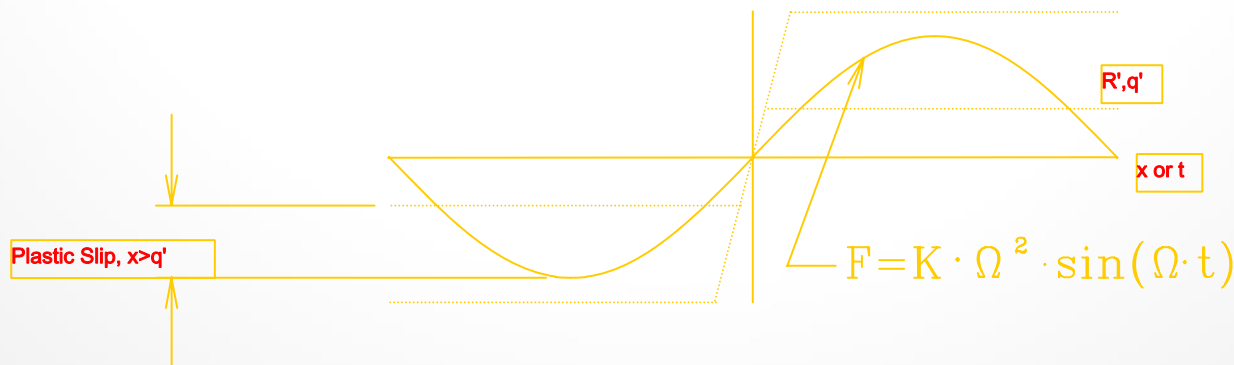
# Vibratory Hammers



# Operating Principle



- Vibratory hammers apply a rapidly alternating force to the pile by rotating eccentric weights about horizontal shafts
- Each eccentric produces centrifugal, dynamic force acting in a single plane and directed toward the centerline of the shaft
- The eccentrics are paired so the horizontal forces cancel each other, leaving only vertical force for the pile





# Original Development and Soviet Equipment

- Soviet B-402 pile driver
  - Dynamic force, 270 kN
  - Maximum eccentric moment, 12 kg-m
  - Rotation frequency, 23.8 Hz
- Driving sheet piling in Leningrad (St. Petersburg)

- First job in the USSR -- Gorki hydroelectric development, 1949

Model BT-5

Dynamic Force, 214 kN

Eccentric Frequency, 41.67 Hz

Power, 28 kW

Sheet Piles

3700 sheet piles

9-12 m long

2-3 minutes driving time

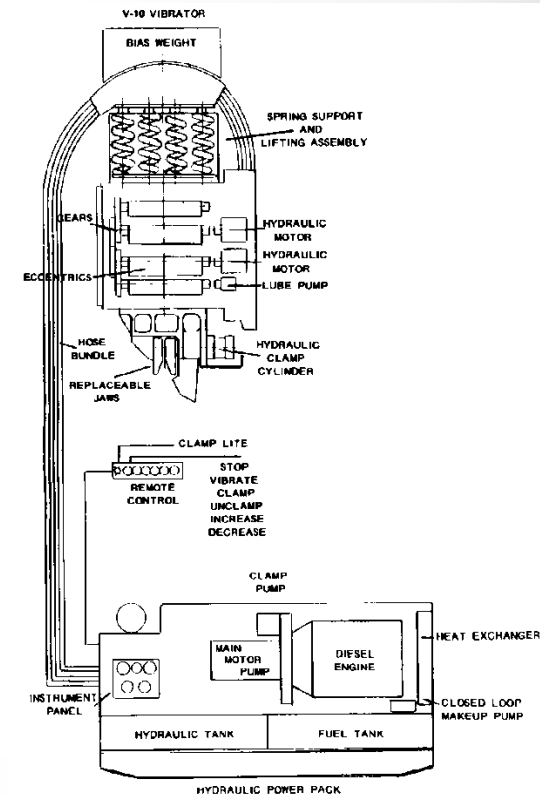


# Other Vibratory Hammers

- Japan
  - Nippei
  - Uraga
  - Tomen
- France
  - PTC
- Germany
  - Müller
  - MGF



- U.S.
  - MKT – first U.S. Vibratory (V-10)
  - Foster (PTC, then Nippei derived)
  - ICE (US and Europe)
  - Vulcan
  - HPSI
  - Ape



# Basic Types of Vibratory Hammers

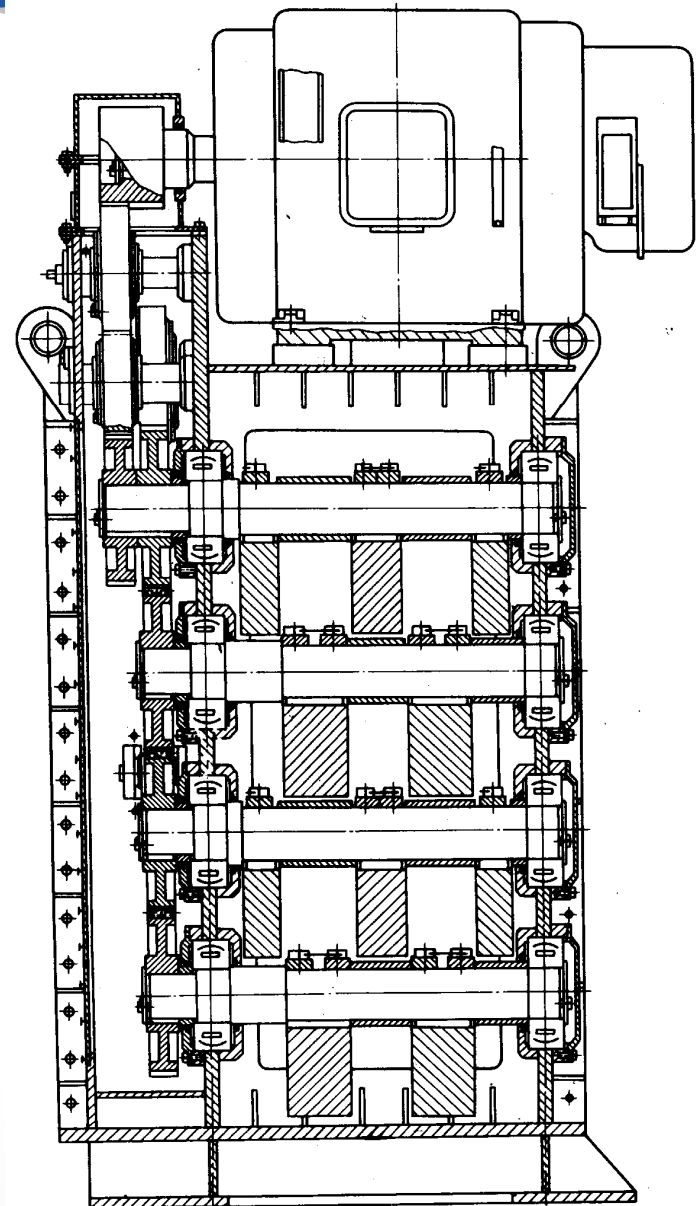
- Low frequency vibrators
- Medium frequency vibrators
- High frequency vibrators





# Low Frequency Vibrators

- Characteristics
  - Vibration frequency of 5-10 Hz
  - Used with piles with high mass and toe resistance
  - Drive with high eccentric moments and amplitudes
- VPM-170
  - Dynamic force 1,700 kN
  - Frequency 9.17 hZ
  - Eccentric moment 510 kg-m





# Medium Frequency Vibrators

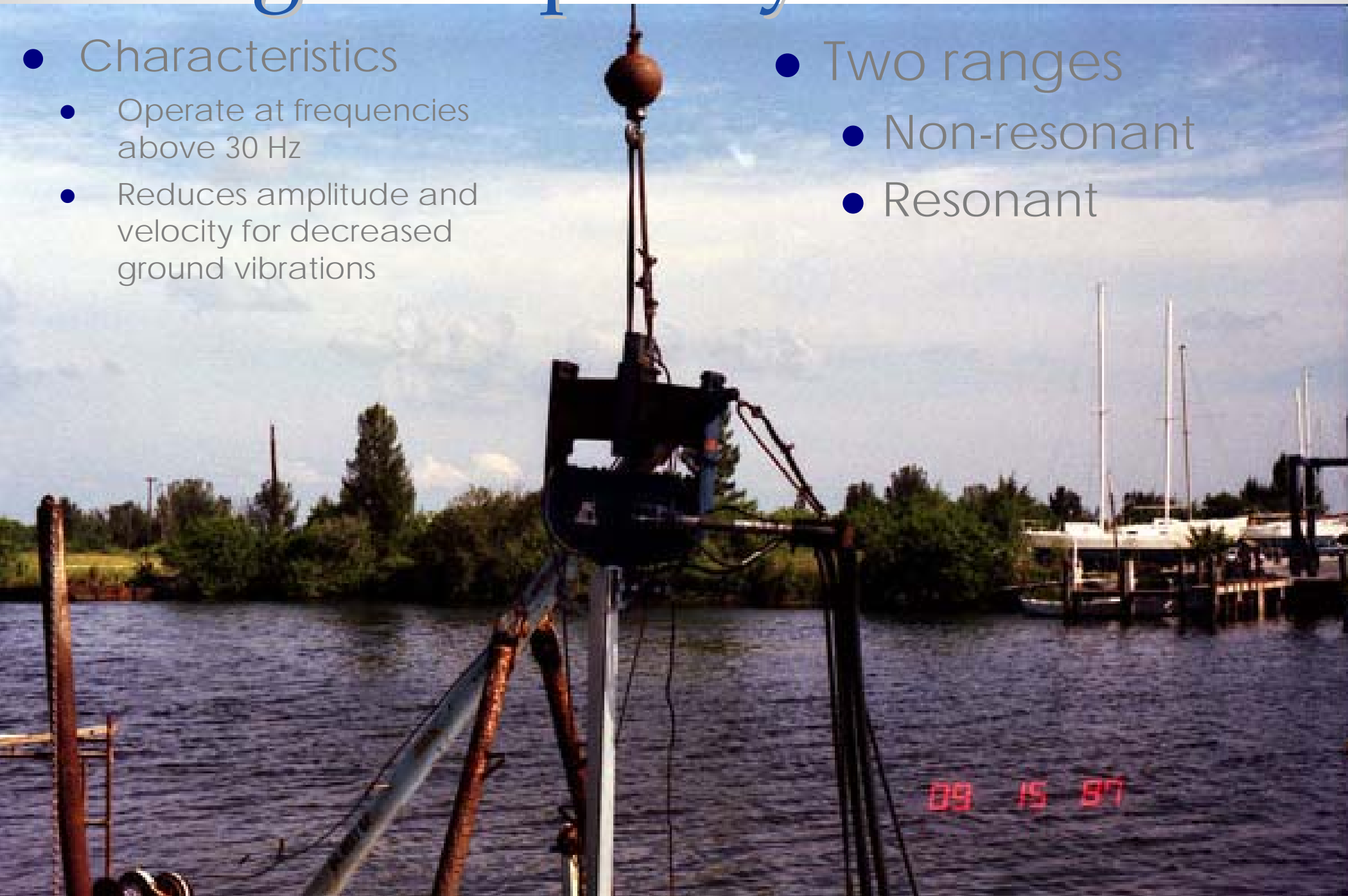
- Characteristics
  - Frequency range – 10-30 Hz
  - Balance of frequency, eccentric moment and dynamic force needed to drive wide variety of piles
  - Most larger vibrators fall in this range



<http://www.youtube.com/watch?v=L5xFptZbfTw>

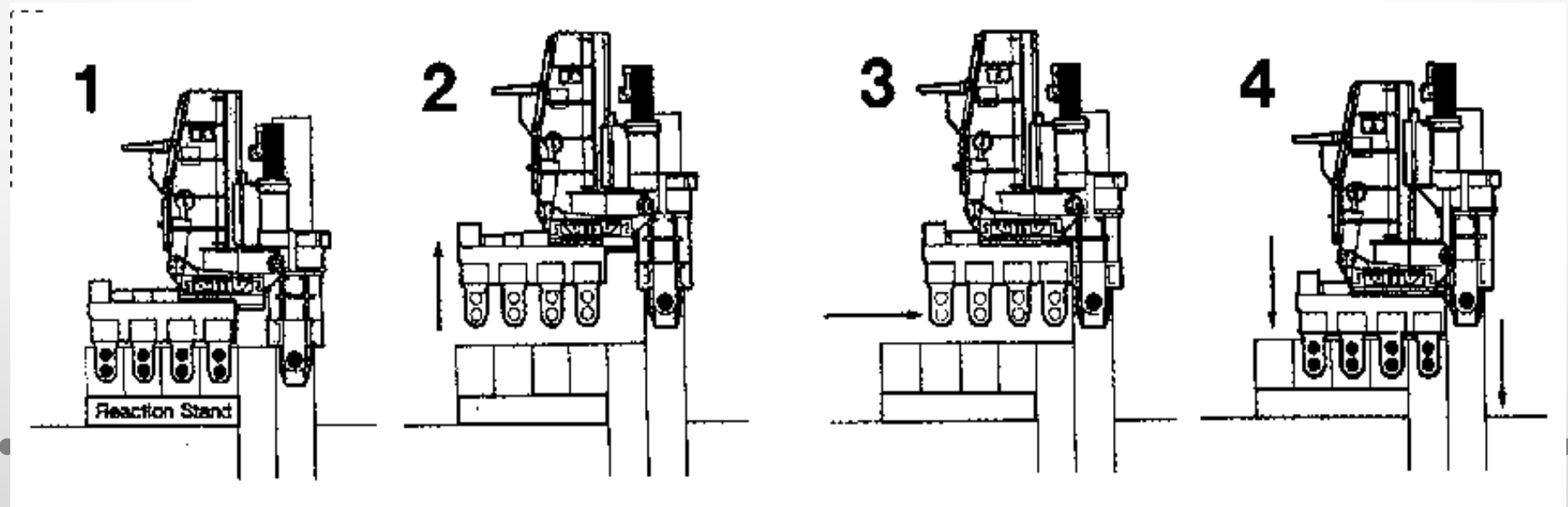
# High Frequency Vibrators

- Characteristics
  - Operate at frequencies above 30 Hz
  - Reduces amplitude and velocity for decreased ground vibrations
- Two ranges
  - Non-resonant
  - Resonant

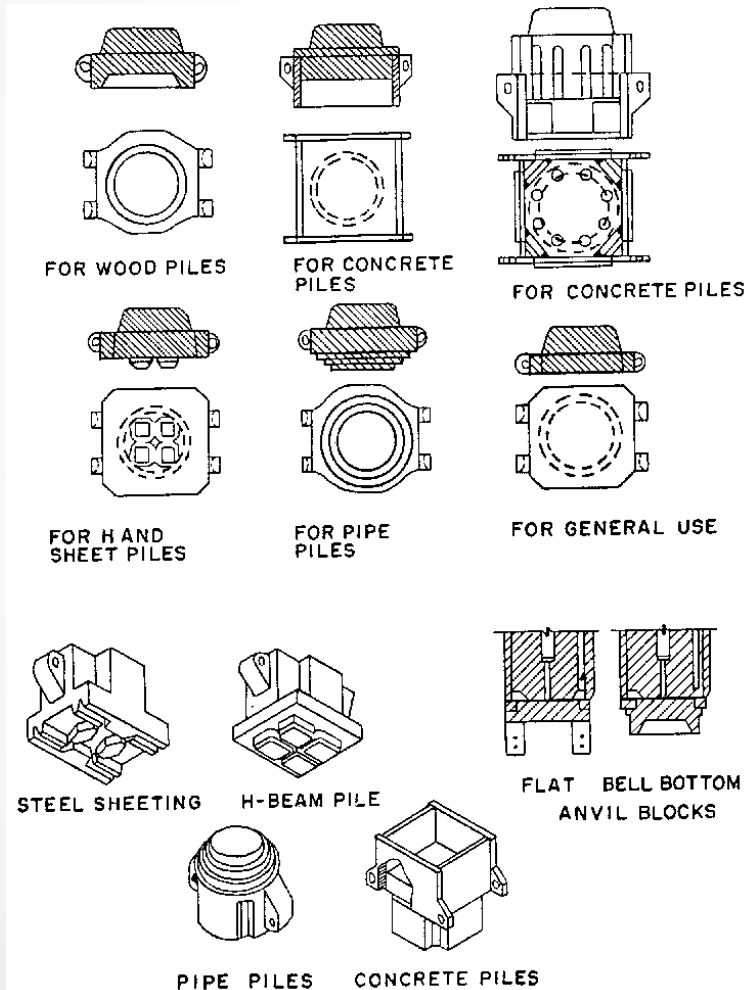


# Pile Jacking Device

- Installs piling by pushing them into the soil, not impact
- Useful in situations where vibrations cannot be tolerated



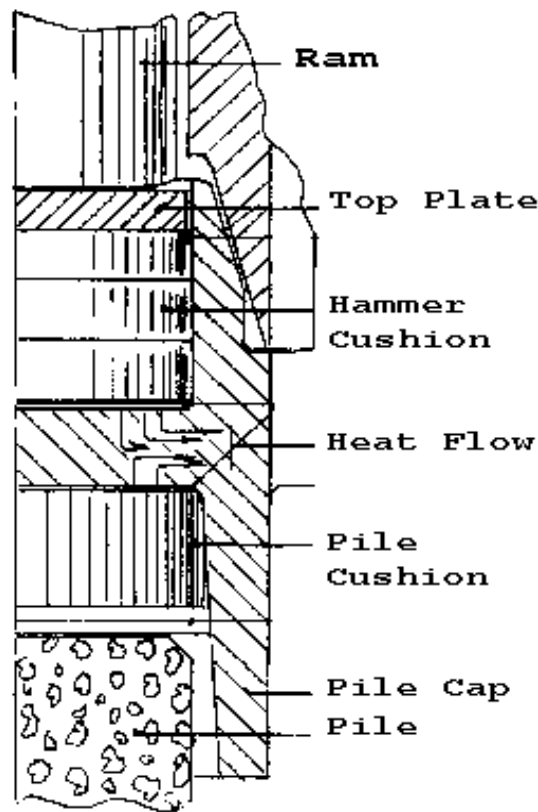
# Driving Accessories



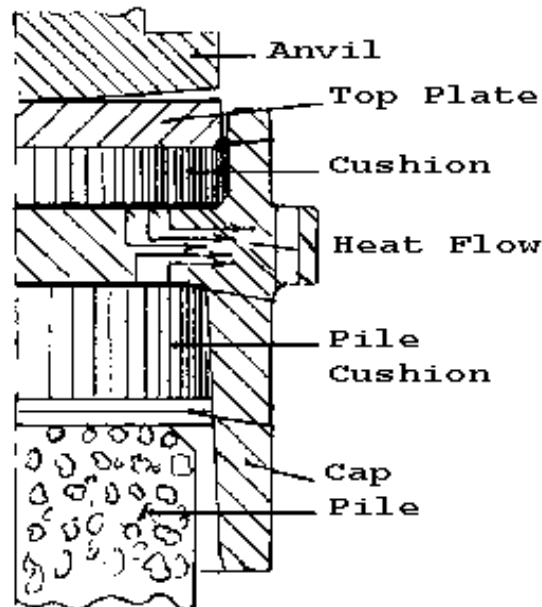
- Drive Caps
  - Mate the hammer to the pile
  - Hold the cushion material in place
- Weight of the cap influences the energy transmission from the hammer to the pile



# Cushion Material



Air-Steam Hammers  
Integral Ring



Diesel Hammers

- Hammer Cushion
  - Protects the hammer and modulates the blow
  - Usually struck via a top plate above
- Pile Cushion
  - Used only with concrete piles
  - Protects the pile from cracking and spalling

# Leaders

Fixed Leaders



Swinging Leaders

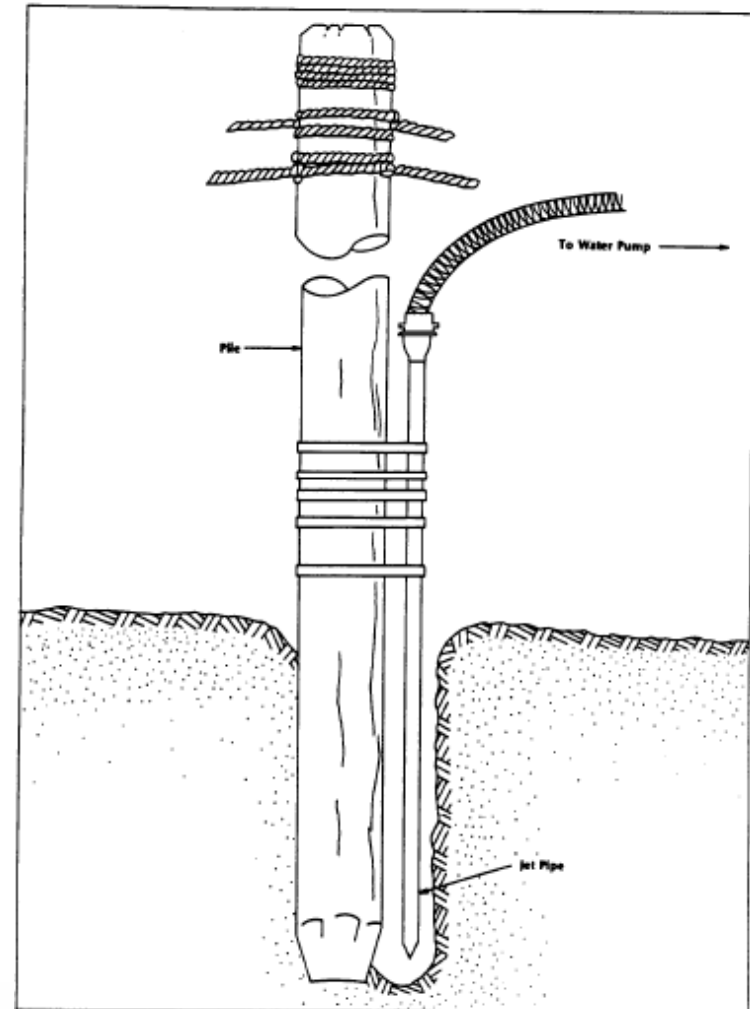




# Predrilling and Jetting

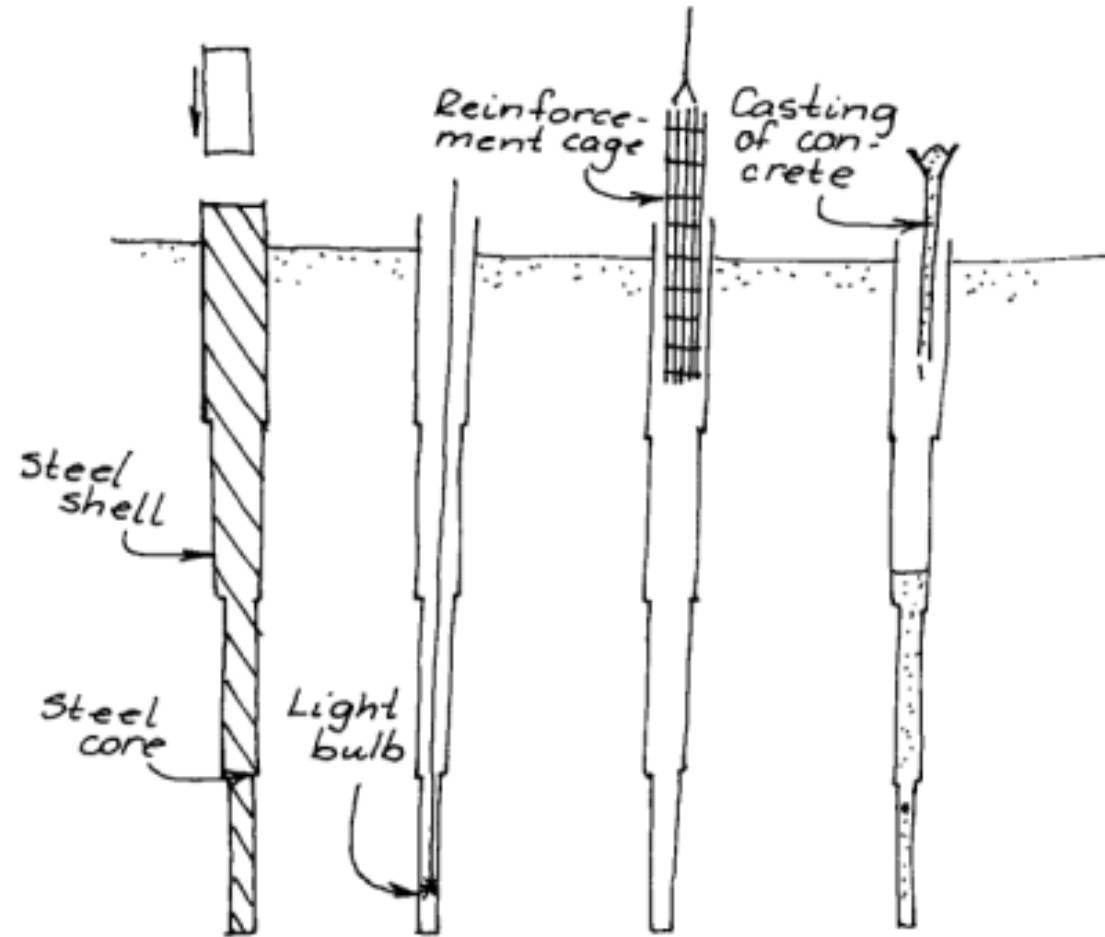


- Methods of reducing the soil resistance to assist driving
  - Predrilling
    - Using an auger (usually continuous flight) to drill a hole into which the pile is driven
    - Does result in loss of shaft friction
  - Jetting



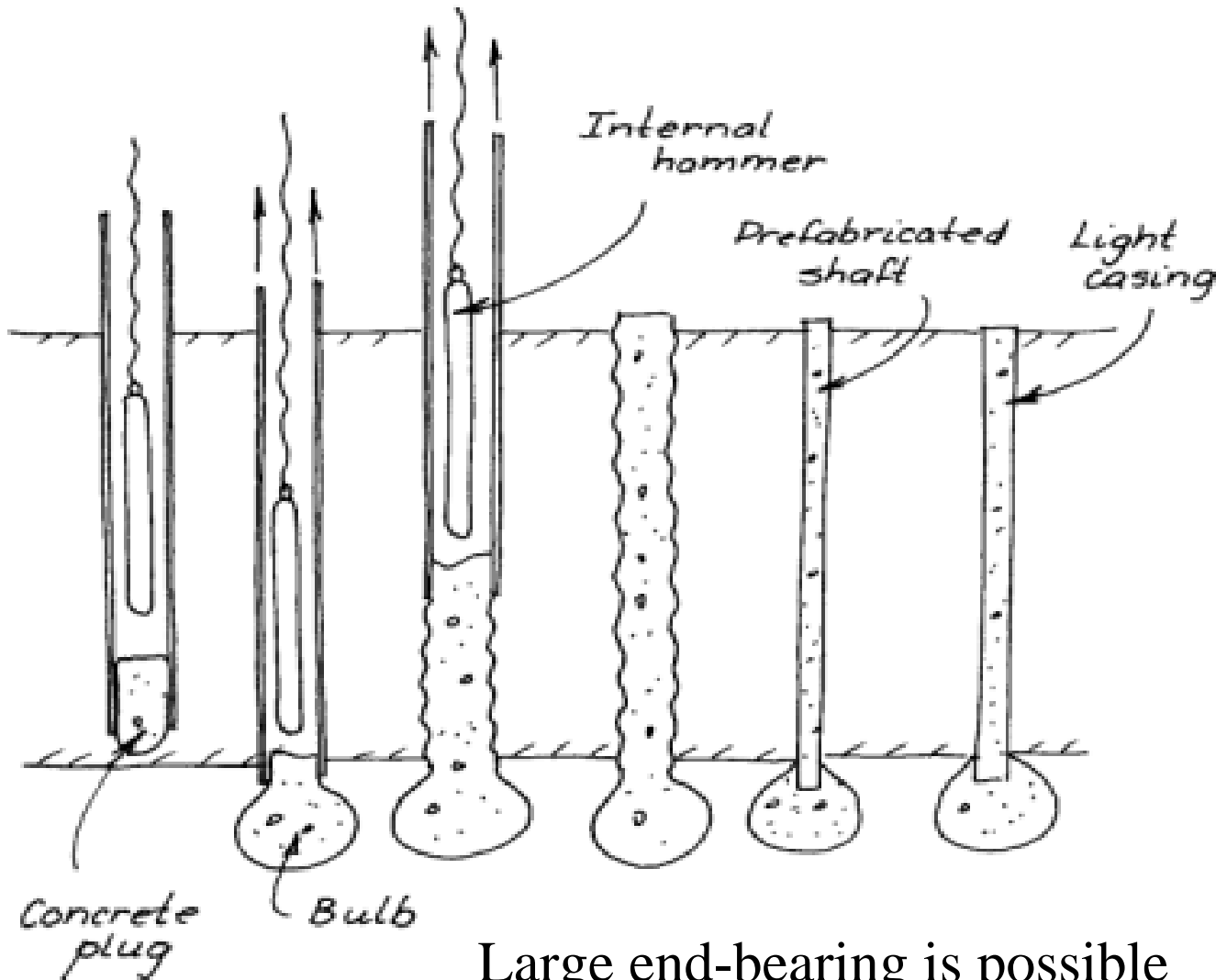
# Mandrel-Driven Thin Shelled Piles

- Thin shelled steel piles which are driven with the assistance of a mandrel, as they would collapse if driven directly (as with pipe piles)
- Piles then filled with concrete and a reinforcing cage
- First widely popular mandrel driven thin shelled pile was the Raymond Step-Taper Pile, but there are many other kinds available today





# Pressure-Injected Footings (Franki Piles)



Large end-bearing is possible

# Design and Selection of Deep Foundations

## Design Parameters

- Service loads and allowable deformations
- Subsurface investigations
- Type of Foundation
- Lateral and Axial Load Capacity
- Driveability
- Structural Design
- Seismic Design
- Verification and Redesign
- Integrity Testing

## Selection and Types

- Type of Foundation is influenced by:
  - Design Loads
  - Subsurface Conditions
  - Constructibility
  - Reliability
  - Cost
  - Availability of materials, equipment and expertise
  - Local experience and precedent

# Design of Deep Foundations

- Subsurface Investigations
  - For deep foundations, the subsurface investigations are generally more intensive and expensive
  - Exploratory borings must extend well below the toe elevation, which may have to be altered after initial calculations
  - Investigations assist in determining the type of foundation that should be used
  - Use data from deep foundations that have already been installed in the vicinity (capacity and drivability)
- Service Loads and Allowable Deformations
  - Most important step
  - Loads can include
    - Axial loads (live or dead, tensile or compressive)
    - Lateral loads (live or dead)
    - Moment loads
  - Should be combined both as unfactored loads (ASD) or factored loads (LRFD)
  - Allowable settlements should be determined by structural engineer



# Lateral and Axial Load Capacity

- Axial loads

- Analytic methods should be performed first, although their limitations should be understood
- Analysis should include considerations of allowable load, allowable settlement, and group effects (including block failure)
- Ideally, a static load test on test piles should be done; however, if economic or other factors make this impractical, other methods such as Osterberg Tests, CAPWAP, or Statnamic should be considered
- Blow count specifications using a wave equation analysis are acceptable on smaller projects

- Lateral Loads

- Frequently dictate the diameter (section modulus) of the foundation, so should be considered first, if present
- p-y curves are the best way of determining lateral capacity
- Large diameter piles may also be necessary for scour resistance
- Batter piles are also a typical way of dealing with lateral loads, but can pose rigidity problems in seismic situations
- Seismic retrofits are a common application of laterally loaded piles

A black and white photograph of a large, dark, cylindrical pile being lifted by a crane. The pile is vertical and has a textured surface. A thick cable is attached to the top of the pile. In the background, there are trees and a construction site with other equipment.

# Driveability

- Piles that cannot be driven cannot be used to support loads; thus, drivability is an important consideration with driven piles
- Wave equation methods are ideal to use for drivability studies
- Deep foundations must be designed and analysed to meet criteria for
  - Reasonable cost
  - Sufficient capacity
  - Possible drivability

# Structural and Seismic Design

- Seismic Design

- In seismically active areas, earthquake occurrence must be taken into consideration
- Liquefaction of soils is a major cause of failure during seismic events
  - Deep foundations can be installed beyond liquefying soils in some cases
  - Soil improvement is necessary in others
- Most direct seismic loads on foundations are lateral ones so lateral load analysis is important for seismic resistance
- Batter piles tend to be too rigid for seismic loads

- Structural Design

- Once the geotechnical analysis is done, the structural engineer can proceed with the structural design
- Structural design involves both the structural capacity of the deep foundations themselves and the pile caps and connecting members that are above these members
- Plans and specifications presented for bid should be complete and unambiguous



# Other Considerations

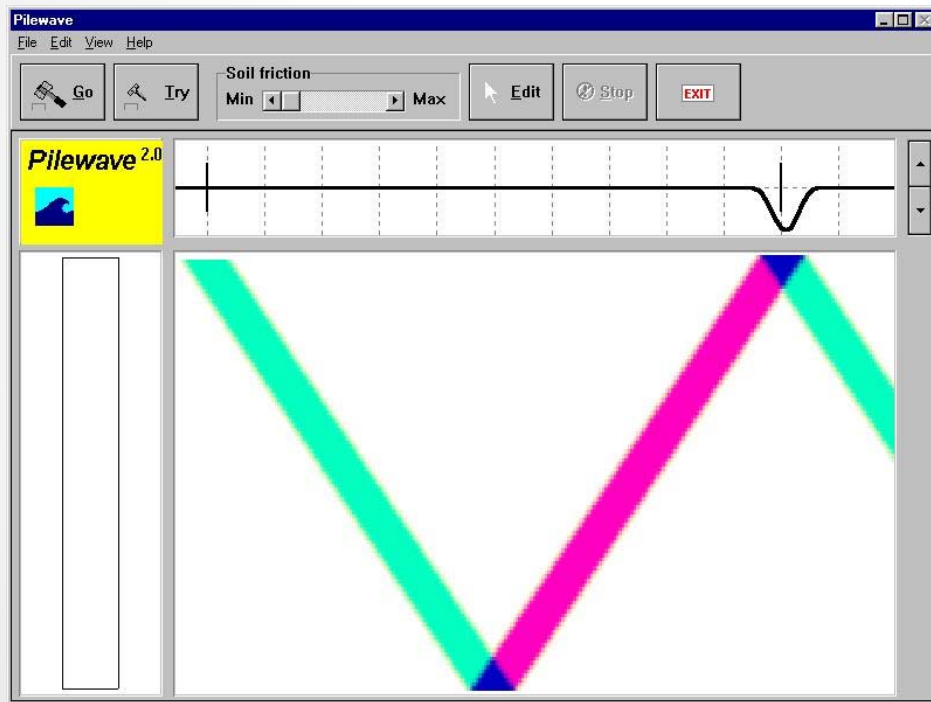
## Scour and Downdrag

- Scour
  - Scour is an important consideration for bridges over rivers or other bodies of water with consistent currents
  - Loss of supporting soil at the head of the deep foundation must be considered when designing for scour
- Downdrag
  - Compression of soil by overburden around piles creates downdrag on piles
  - This is dealt with either by design or by treatment of the surface of the pile

## Verification and Redesign

- Redesign during construction is to be avoided but is sometimes necessary due to differences in the subsurface conditions between what was estimated and what actually takes place
- Dynamic testing (Case Method, CAPWAP) is a useful tool to evaluate the need for redesign but must be used with good judgement
- Drilled shafts and the cuttings from boring should be inspected before and during the placement of concrete

# Integrity Testing



- Integrity testing includes methods such as
  - Sonic logging
  - Nuclear logging
  - Vibration analysis
  - Stress-wave propagation (PIT)
  - Tomography
- Especially important with drilled shafts where quality control is critical

# Questions?

