ENCE 3610 Soil Mechanics



Soil Classification



Methods of Classifying Soils

- USDA Method
 - Developed primarily for agricultural and surface soil purposes
 - Not used often in soil mechanics
- Unified Classification System
 - Developed by Arthur
 Casagrande during World
 War II for the U.S. Army
 Corps of Engineers
 - Most widely used classification system

- AASHTO System
 - Originally developed in the 1920's as the Bureau of Public Roads system
 - Primarily aimed at classification for pavement purposes
- All methods similar, but differences are significant enough that they should be understood



USDA System

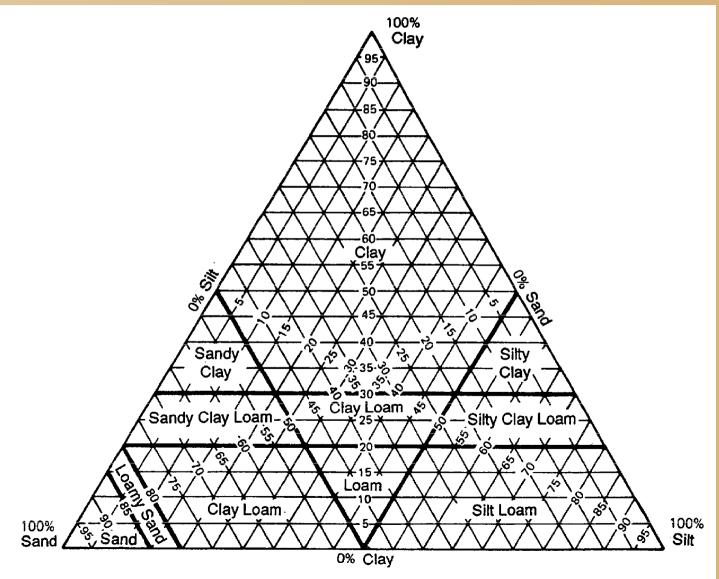




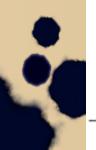
Figure 5-10. US Department of Agriculture textural classification chart.

Unified Classification System

- **Primary Characteristics**
 - G: gravels
 - S: sands
 - C: clays

 - O: organic soils SM
 - Pt: peat

- Secondary Characteristics
 - W: well graded
 - P: poorly graded
 - M: silty (as opposed to a predominant silt in the left column)
 - C: clayey (as opposed to a predominant clay in the left column)
 - L: lean (LL < 50)
 - H: fat (LL > 50)



Peat

First Decision for Unified System: Coarse or Fine Grained?

Table 4-8
Basic USCS soil designations based on percent passing No. 200 sieve (0.075 mm) (after ASTM D 2487; Holtz and Kovacs, 1981)

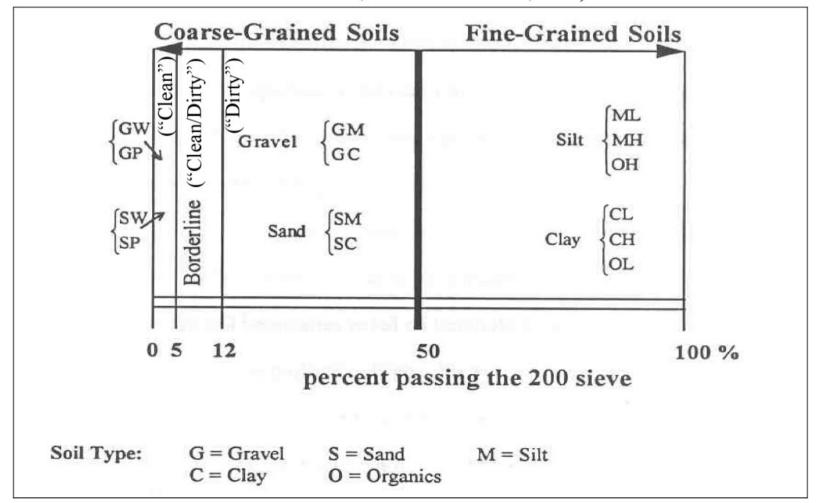




TABLE 3 Unified Soil Classification System

	Primary Divisions for Field and Laboratory Identification			Typical Names	Laboratory Classifi- cation Criteria	Supplementary Criteria For Visual Identification
Coarse- grained soils. (More than half of material finer than 3-inch sieve is larger than	t e	Clean gravels. (Less than 5% of material smaller than No. 200 sieve size.)	gravels, gravels, gravel-sand mixtures, littl or no fines.* ial er No. ieve		$C_{u} = \frac{D_{60}}{D_{10}}$ greater than 4. $C_{z} = \frac{(D_{30})^{2}}{D_{10} \times D_{60}}$ between 1 and 3.	Wide range in grain size and substantial amounts of all inter- mediate particle size.
No. 200 sieve size.)	1/4 inch.)		GP	Poorly graded gravels, gravel- sand mixtures, little or no fines.*	Not meeting both criteria for GW.	Predominantly one size (uniformly graded) or a range of sizes with some intermediate sizes missing (gap graded).



^{*} Materials with 5 to 12 percent smaller than No. 200 sieve are borderline cases, designated: GW-GM, SW-SC, etc.

TABLE 3 (continued)
Unified Soil Classification System

	visions for F		Group Symbol	Typical Names	Laboratory Classifi- cation Criteria	Supplementary Criteria For Visual Identification
do	with fines (More than of ma rial small than 200 s	fines. (More than 12% of mate-	GΜ	Silty gravels, and gravel-sand- silt mixtures.	Atterberg limits below "A" line, or PI less than 4. Atterberg limits above "A" line with PI between than 4. Atterberg limits above "A" line with PI between than 4. Atterberg limits above "A" line with PI between than 4. Atterberg limits above "Atterberg limits" above "A" limits above "A" line with PI between than 4. Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line with PI between the Atterberg limits above "A" line	Nonplastic fines or fines of low plas- ticity.
		smaller than No. 200 sieve size.)*	GC	Clayey gravels, and gravel-sand- clay mixtures.	Atterberg case GM-GC limits above "A" line, and PI great-er than 7.	Plastic fines.
do	Sands. (More than half of the coarse fraction is smaller than No. 4 sieve	Clean sands. (Less than 5% of mate- rial smaller than No.	SW	Well graded sands, gravelly sands, little or no fines.*	$C_{u} = \frac{D_{60}}{D_{10}}$ greater than 6. $C_{z} = \frac{(D_{30})^{2}}{D_{10} \times D_{60}}$ between 1 and 3.	Wide range in grain sizes and substantial amounts of all inter- mediate particle sizes.
	size.)	200 sieve size.)	Poorly graded sands and criteria for SW. gravelly sands, little or no fines.*			Predominately one size (uniformly graded) or a range of sizes with some intermediate sizes missing (gap graded).



^{*} Materials with 5 to 12 percent smaller than No. 200 sieve are borderline cases, designated: CW-CM, SW-SC, etc.

TABLE 3 (continued)
Unified Soil Classification System

	Primary Divisions for Field and Laboratory Identification			Typical Names	· -	Classifi- Criteria	Supplementary Criteria For Visual Identification
•••••do••••	with fines. (More than 12% of mate- rial smaller than No.	with fines. (More than 12% of mate- rial smaller	ŚM	Silty sands, sand-silt mix- tures.	Atterberg limits below "A" line, or PI less than 4.	Atterberg limits above "A" line with PI between 4 and 7 is borderline case SM-SC.	Nonplastic fines or fines of low plasti- city.
		200 sieve	SC	Clayey sands, sand-clay mix- tures.	Atterberg limits above "A" line with PI greater than 7.		Plastic fines.



^{*} Materials with 5 to 12 percent smaller than No. 200 sieve are borderline cases, designated: GW-GM, SW-SC, etc.

TABLE 3 (continued) Unified Soil Classification System

	ons for Field and Identification	Group Symbol	Typical Names		· Classifi- Criteria	Supplementary Criteria For Visual Identification			
Fine- grained soils. (More than half of mate- rial is smaller than No. 200 sieve size.) (Visual: more than half of	Silts and clays. (Liquid limit less than 50.)	ML CL	Inorganic silts, very fine sands, rock flour, silty or clayey fine sands. Inorganic clays of low to medium plasticity; gravelly clays, silty clays, sandy clays, lean clays.	Atterberg limits below "A" line, or PI less than 4. Atterberg limits above "A" line, with PI greater than 7.	Atterberg limits above "A" line with PI be- tween 4 and 7 is border- line case ML-CL.	Dry Strength None to slight Medium to high	Reaction to	Tough- ness Near Plastic Limit	
particles are so fine that they can- not be seen by naked eye.)	,.do,	OL	Organic silts and organic silt-clays of low plasticity.	Atterberg limits below "A" line.		Slight to medium	Slow	Slight	



TABLE 3 (continued)
Unified Soil Classification System

	isions for Field and ry Identification	Group Symbol	Typical Names	Laboratory Classifi- cation Criteria	Supplementary Criteria For Visual Identification			
					Dry Strength	Reaction to Shaking	Tough- ness Near Plastic Limit	
do	Silts and clays. (Liquid limit greater than 50.)		Inorganic silts, micaceous or diatomaceous fine sands or silts, elastic silts.	Atterberg limits below "A" line.	Slight to medium	Slow to none	Slight to medium	
	do	CH	Inorganic clays of high plasticity, fat clays.	Atterberg limits above "A" line.	High to very high	None	High	
	do		Organic clays of medium to high plasticity.	Atterberg limit below "A" line	Medium to high	None to very slow	Slight to medium	
do			Peat, muck and other highly organic soils.	High ignition loss, LL and PI decrease after drying.	Organic color and odor, spongy feel, frequently fibrous texture.			



Plasticity Chart

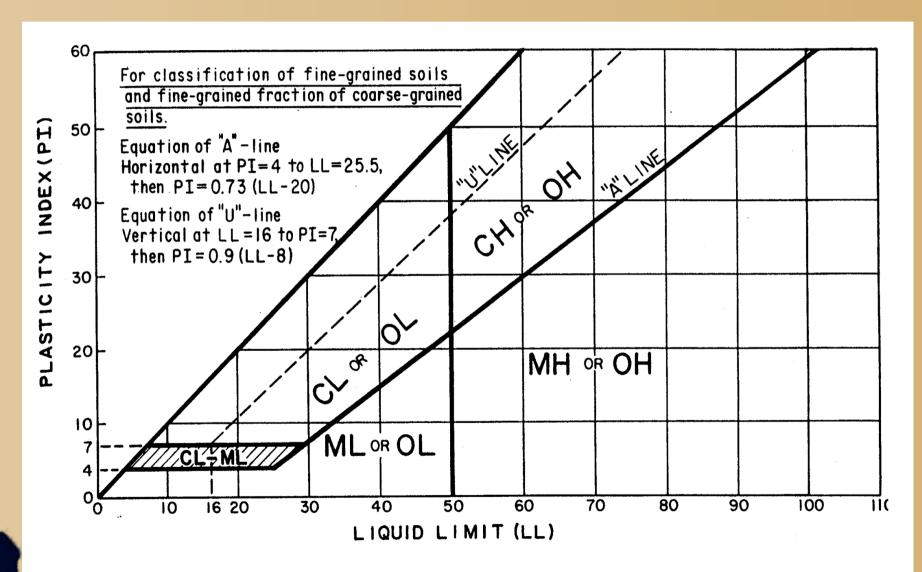
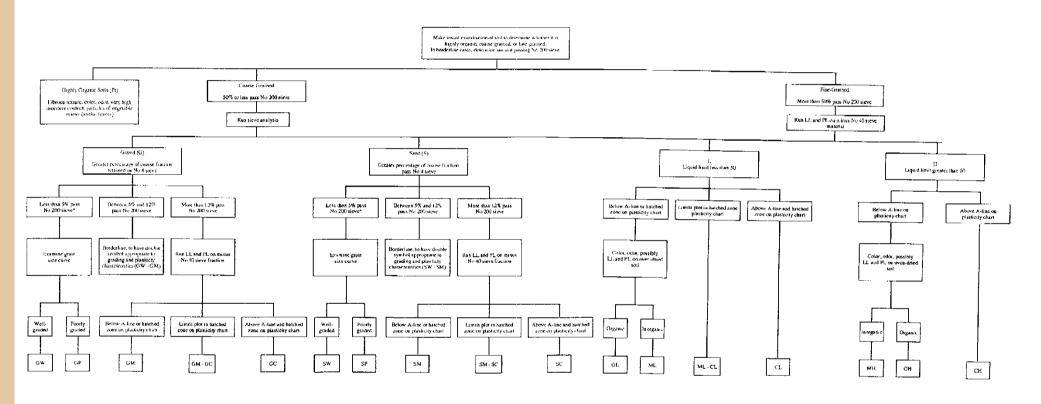




Table 5-2. Auxiliary laboratory identification procedure.



Soil Classification 5-9

Note: Slove sizes are US Standard.
If fines interfere with free draining properties, use a bouble symbol such as (GW - GM).

Gradation

4.2.1.1 Classification of Coarse-Grained Soils

Coarse-grained soils are defined as those in which 50 percent or more by weight are retained on the No. 200 sieve (0.075 mm). The flow chart to determine the group symbol and group name for coarse-grained soils is given in Figure 4-1. This figure is identical to Figure 3 in ASTM D 2487 except for the recommendation to capitalize the primary soil type; e.g., GRAVEL.

The shape of the grain-size distribution (GSD) curve or "gradation curve" as it is frequently called, is one of the more important aspects in a soil classification system for coarse-grained soils. The shape of the gradation curve can be characterized by a pair of "shape" parameters called the coefficient of uniformity, C_u, and the coefficient of curvature, C_c, to which numerical values may be assigned. By assigning numerical values to such shape parameters it becomes possible to compare grain-size distribution curves for different soils without having to plot them on the same diagram. In order to define shape parameters certain characteristic particle sizes must be identified that are common to all soils. Since the openings of a sieve are square, particles of many different shapes are able to pass through a sieve of given size even though the abscissa on the gradation curve is expressed in terms of particle "diameter," which implies a spherical-shaped particle. Therefore, the "diameter" shown on the gradation curve is an effective diameter so that the characteristic particle sizes that must be identified to define the shape parameters are in reality effective grain sizes (EGS).

A useful EGS for the characterizing the shape of the gradation curve is the grain size for which 10 percent of the soil by weight is finer. This EGS is labeled D_{10} . This size is convenient because Hazen (1911) found that the ease with which water flows through a soil is a function of the D_{10} . In other words, Hazen found that the sizes smaller than the D_{10} affected the permeability more than the remaining 90 percent of the sizes. Therefore, the D_{10} is a logical choice as a characteristic particle size. Other convenient sizes were found to be the D_{30} and the D_{60} , which pertain to the grain size for which thirty and sixty percent, respectively, of the soil by weight is finer. These EGSs are used as follows in the Unified Soil Classification System (USCS) for the classification of coarse grained soils.

• Slope of the gradation curve: The shape of the curve could be defined relative to an arbitrary slope of a portion of the gradation curve. Since one EGS has already been identified as the D₁₀, the slope of the gradation curve could be described by identifying another convenient point (EGS) that is "higher" on the curve. Hazen selected this other convenient size as the D₆₀ that indicates the particle size for which 60 percent of the soil by weight is finer. The slope between the D₆₀ and the D₁₀ can then be related to the degree of uniformity of the sample through a parameter called the "Coefficient of Uniformity" or the "Uniformity Coefficient," C_u, which is expressed as follows:

$$C_{u} = \frac{D_{60}}{D_{10}}$$
 4-1

• Curvature of the gradation curve: The second "shape" parameter is used to evaluate the curvature of the gradation curve between the two arbitrary points, D₆₀ and D₁₀. A third EGS, D₃₀, that indicates the particle size for which 30 percent of the soil by weight is finer, is chosen for this purpose. The curvature of the slope between the D₆₀ and the D₁₀ can then be related to the three EGS' through a parameter called the "Coefficient of Curvature" or the "Coefficient of Concavity" or the "Coefficient of Gradation," C_e, which is expressed as follows:

$$C_{c} = \frac{D_{30}^{2}}{D_{60} \times D_{10}}$$
 4-2

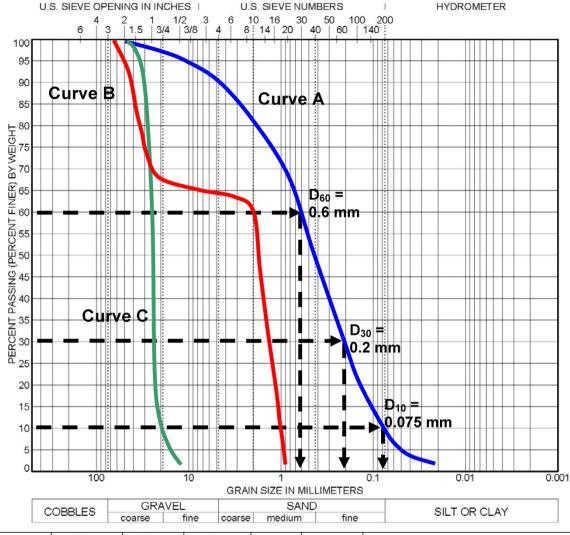
By use of the two "shape" parameters, C_u and C_c , the uniformity of the coarse-grained soil (gravel and sand) can now be classified as well-graded (non-uniform), poorly graded (uniform), or gap graded (uniform or non-uniform). Table 4-10 presents criteria for such classifications.

 $\label{eq:Table 4-10} Table \ 4-10$ Gradation based on C_u and C_c parameters

Gradation	Gravels	Sands
Well-graded	$C_u \ge 4 \text{ and } 1 < C_c < 3$	$C_u \ge 6$ and $1 < C_c < 3$
Poorly graded	$C_u < 4 \text{ and } 1 < C_c < 3$	$C_u < 6 \text{ and } 1 < C_c < 3$
Gap graded*	C _c not between 1 and 3	C _c not between 1 and 3

*Gap-graded soils may be well-graded or poorly graded. In addition to the C_c value it is recommended that the shape of the GSD be the basis for definition of gap-graded.

Example of Gradation



Curve	D ₁₀ (mm)	D ₃₀ (mm)	D ₆₀ (mm)	Cu	$\mathbf{C}_{\mathbf{c}}$	Gradation
A	0.075	0.2	0.6	8.0	0.9	Well graded (1)
В	1	1.5	2	2.0	1.12	Poorly graded - Gap graded (2)
С	19	25	27	1.4	1.2	Poorly graded

- (1) Soil does not meet C_u and C_c criteria for well-graded soil but GSD curve clearly indicates a well-graded soil
- (2) The C_u and C_c parameters indicate a uniform (or poorly) graded material, but the GSD curve clearly indicates a gap-graded soil.

Note: For clarity only the D_{10} , D_{30} , and D_{60} sizes for Curve A are shown on the figure.

Figure 4-2. Evaluation of type of gradation for coarse-grained soils.



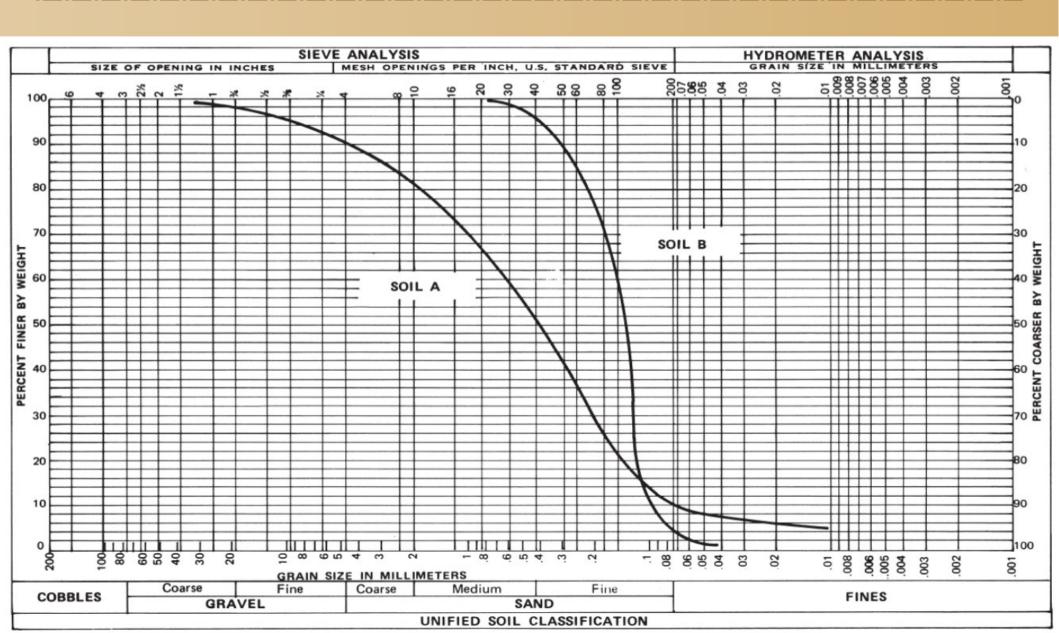
Given

- Results of Sieve Test
 - Uniformity Coefficient
 C_u = 8.1
 - Curvature Coefficient $C_c = 0.9$
 - Percentage Passing #200 Sieve = 10%
 - Percentage Passing#4 sieve = 89%

- Result of Atterberg Limit Tests (for portion passing #40 sieve)
 - Liquid Limit LL = 63
 - Plastic Limit PL = 42
 - Plasticity Index = LL-PL=21
- Find
 - Unified Soil Classification



Unified Classification Example (Soil A)



- Question 1:
 - What is the percentage of the material passing the #200 (0.074 mm opening) sieve?
- Answer:
 - 10%. Since this is < 50%, the soil is a cohesionless (coarse grained) soil
- Remaining: "G" or "S" classification soils

- Question 2:
 - What is the percentage of the coarse fraction which is gravel?
- Answer:
 - 11% of this sample is retained on the #4 sieve
 - This represents 11/(100-10)= 12.2% of coarse fraction
 - Since this is < 50%, this eliminates all of the "G" classification soils
- Remaining: "S" classification soils



- Question 3:
 - How "clean" are the sands?
- Answer:
 - "Clean" sands or gravels have less than 5% of the material passing the #200 sieve
 - Sands (or gravels) "with fines" have more than 12% of material passing the #200 sieve
 - Since 5% < 10% < 12%, no classifications are elimiated
- Remaining: "S" classification soils

- Question 4:
 - How is the soil graded?
- Answer:
 - Uniformity Coefficient $C_u = 8.1$, Curvature Coefficient $C_c = 0.9$.
 - For SW, C_u > 6 and 1
 C_c < 3, so this is eliminated
- Remaining: SP, SM and SC



- Question 5:
 - What are the Atterberg Limits?
- Answer:
 - Liquid Limit LL = 63, Plastic
 Limit PL = 42, Plasticity Index
 = LL-PL=21
 - A-Line Analysis: PI = 0.73(LL -20) = 31.39 > 21, so below the "A" Line
 - "A" Line analysis eliminates
 SC classification
- Remaining: SP and SM

- Final Classification
 - Atterberg Limit is below the "A" line, so SM is possible
 - C_u and C_c do not meet the classification for SW, so SP is possible
 - Soil in question is subject to a dual classification, or SM-SP



AASHTO System

Table 4-13
AASHTO soil classification system based on AASHTO M 145 (or ASTM D 3282)

GENERAL CLASSIFICATION	(35 pei	rcent or les	GRANUS of total sa	LAR MAT imple passi	75 mm)	SILT-CLAY MATERIALS (More than 35 percent of total sample passing No. 200 sieve (0.075 mm)					
GROUP	A	-1	A-3			-2 		A-4	A-5	A-6	A-7 A-7-5,
CLASSIFICATION	A-1-a	A-1-b	11.5	A-2-4	A-2-5	A-2-6	A-2-7		113	110	A-7-6
Sieve analysis, percent passing:											
No. 10 (2 mm)	50 max.										
No. 40 (0.425 mm)	30 max.	50 max.	51 min.								
No. 200 (0.075 mm)	15 max.	25 max.	10 max.	35 max.	35 max.	35 max.	35 max.	36 min.	36 min.	36 min.	36 min.
Characteristics of											
fraction passing											
No 40 (0.425 mm)											
Liquid limit				40 max.	41 min.	40 max.	41 min.	40 max.	41 min.	40 max.	41 min.
Plasticity index	6 n	nax.	NP	10 max.	10 max.	11 min.	11 min.	10 max.	10 max.	11 min.	11 min.*
Usual significant constituent materials	Stone fragments, gravel and sand		Fine sand	Silty or clayey gravel and sand			sand	Silty	soils	Clayey soils	
Group Index**		0	0	()	4 max.		8 max.	12 max.	16 max.	20 max.

Classification procedure:

With required test data available, proceed from left to right on chart; correct group will be found by process of elimination. The first group from left into which the test data will fit is the correct classification.

^{*}Plasticity Index of A-7-5 subgroup is equal to or less than LL minus 30. Plasticity Index of A-7-6 subgroup is greater than LL minus 30 (see Fig 4-5).

^{**}See group index formula (Eq. 4-3). Group index should be shown in parentheses after group symbol as: A-2-6(3), A-4(5), A-7-5(17), etc.

Notes on AASHTO System

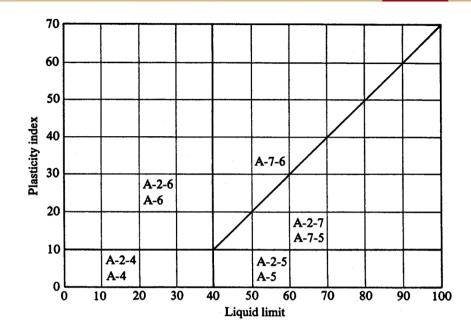


Figure 4-5. Range of liquid limit and plasticity index for soils in groups A-2, A-4, A-5, A-6 and A-7 per AASHTO M 145 (or ASTM D 3282).

The first term of Equation 4-3 is the partial group index determined from the liquid limit. The second term is the partial group index determined from the plasticity index. Following are some rules for determining group index:

- If Equation 4-3 yields a negative value for GI, it is taken as zero.
- The group index calculated from Equation 4-3 is rounded off to the nearest whole number, e.g., GI=3.4 is rounded off to 3; GI=3.5 is rounded off to 4.
- There is no upper limit for the group index.
- The group index of soils belonging to groups A-1-a, A-1-b, A-2-4, A-2-5, and A-3 will always be zero.
- When the group index for soils belonging to groups A-2-6 and A-2-7 is calculated, the partial group index for PI should be used, or

In general, the quality of performance of a soil as a subgrade material is inversely proportional to the group index.



AASHTO System

AASHTO SOIL CLASSIFICATION

GENERAL CLASSIFICATION	GRANULAR MATERIALS (35% OR LESS PASSING 0.075 SIEVE)								SILT-CLAY MATERIALS (MORE THAN 35% PASSING 0.075 SIEVE)			
GROUP CLASSIFICATION	,	4–1	A-3	A-2				A-4	A-5	A-6	A-7-5 A-7-6	
CROOL CEASSILICATION	A-1-a	A-1-b		A-2-4	A -2-5	A-2-6	A-2-7					
SIEVE ANALYSIS, PERCENT PASSING:												
2.00 mm (No. 10)	≤ 50	_	_	_	_	_	_	_	_	_	_	
0.425 mm (No. 40)	≤ 30	≤ 50	≥ 51	_	_	_	_	_	_	_	–	
0.075 mm (No. 200)	≤ 15	≤ 25	≤10	≤ 35	≤ 35	≤ 35	≤ 35	≥ 36	≥ 36	≥ 36	≥ 36	
CHARACTERISTICS OF FRACTION PASSING												
0.425 SIEVE (No. 40):												
LIQUID LÌMIT	-	_	_	≤ 40	≥ 41	≤ 40	≥ 41	≤ 40	≥ 41	≤ 40	≥ 41	
PLASTICITY INDEX *	6 m	nax	NP	≤ 10	≤ 10	≥ 11	≥ 11	≤ 10	≤ 10	≥ 11	≥ 11	
USUAL TYPES OF CONSTITUENT MATERIALS	STONE FI	RAGM'TS.	FINE	SILTY O	R CLAYEY G	RAVEL AND	SAND	SILTY SOILS		CLAYEY SOILS		
	1	L, SAND	SAND									
GENERAL RATING AS A SUBGRADE		•	Е	XCELLENT	TO GOOD				FAIR TO	POOR		

^{*}Plasticity index of A-7-5 subgroup is equal to or less than LL-30. Plasticity index of A-7-6 subgroup is greater than LL-30. NP = Non-plastic (use "0"). Symbol "-" means that the particular sieve analysis is not considered for that classification.

If the soil classification is A4-A7, then calculate the group index (GI) as shown below and report with classification. The higher the GI, the less suitable the soil. Example: A-6 with GI = 15 is less suitable than A-6 with GI = 10.

$$GI = (F-35)[0.2+0.005(LL-40)]+0.01(F-15)(PI-10)$$

where: F = Percent passing No. 200 sieve, expressed as a whole number. This percentage

is based only on the material passing the No. 200 sieve.

LL = Liquid limit

PI = Plasticity index

AASHTO System (ODOT)





CLASSIFICATION OF SOILS

Ohio Department of Transportation

(The classification of a soil is found by proceeding from top to bottom of the chart. The first classification that the test data fits is the correct classification.)

SYMBOL	DESCRIPTION	Classifa	ation	LL _O /LL	X Pass	7 Poss	Liquid Limit	Plastic Index	Group Index	REMARKS
	DESCRIP (TON	OTHZAA	OHIO	× 100≠	*40	*200	TILLY	(PJ)	Nox.	
000 000 000	Grovel and/or Stone Fragments	A -1	-a		30 Max.	15 Max.		6 Mox,	0	Nin, of 50% combined grovel, cobble and boulder sizes
0.00 0.00 0.00	Gravel and/or Stone Fragments with Sand	A-1	-b		50 Max.	25 Max.		6 Mox.	٥	
F.S.	Fine Sand	Α-	-3		51 Min.	Hax.	NCW-P	NON-PLASTIC		
	Coarse and Fine Sand	-	A-3a			35 Max.		8 Max.	0	Min. of 50% combined course and fine cand sizes
	Gravel and/or Stone Fragments with Sand and Silt	<u> </u>	2-4 2-5			35 Max.	40 Max. 41 Min.	10 Max.	0	
0 0 0 0 0 0 0 0 0	Gravel and/or Stane Fragments with Sond, Silt and Clay		2-6 2-7			35 Mox.	40 Max. 41 Min.	kin.	4	
	Sandy Silt	A-4	A-4a	76 Klin,	,	36 Min.	40 Max.	lo Max.	Ø	Less than 50% silt sizes
+ + + + + + + + + + + +	silt	A-4	A-4b	76 Min.		50 Nin.	40 Max.	10 Max.	8	50% or mare silt sizes
	Elastic Silt and Cloy	A	-5	76 Min.		36 Min,	41 Min.	10 Max.	12	
	Silt and Clay	A-6	A-6a	76' Nin,		36 Nin.	40 Max.	II - 15	IQ	
	Silty Clay .	A=6	A-6b	76 Nin.		36 Mín.	40 Max.	18 Min.	16	
	Elastic Clay	A-	7-5	76 Min.		36 Min,	41 Min.	≨LL-30	20	
	Ctoy	Α-	7-6	76 Min.		36 Min.	41 Min.	>LL~30	20	
+ + + + + + + +	Organic Silt	A-8	A-8a	75 Max.		36 Min.				W/o arganics would classify as A-4a or A-4b
	Organic Clay	A-8	A-8b	75 Max.		36 Nin.				W/a organics would classify a A-5, A-6a, A-6b A-7-5 or A-7-6

MATERIAL CLASSIFIED BY VISUAL INSPECTION

Sod and Tapsoil

⊠XXX Povement or Base



Uncontrolled Fill (Describe)



Bouldery Zone



Peat, 5-Sedimentary W-Woody F-Fibrous L-Loamy & etc

* Only perform the oven-dried liquid limit test and this calculation if organic material is present in the sample.

AASHTO Classification Example

- Given (same soil as before)
 - Results of Sieve Test
 - Uniformity Coefficient C_u =
 8.1
 - Curvature Coefficient C_c =
 0.9
 - Percentage Passing #10
 Sieve: 82%
 - Percentage Passing #40Sieve: 51%
 - Percentage Passing #200Sieve = 10%

- Result of Atterberg Limit
 Tests (for portion
 passing #40 sieve)
 - Liquid Limit LL = 63
 - Plastic Limit PL = 42
 - Plasticity Index = LL-PL=21
- Find
 - AASHTO Soil
 Classification



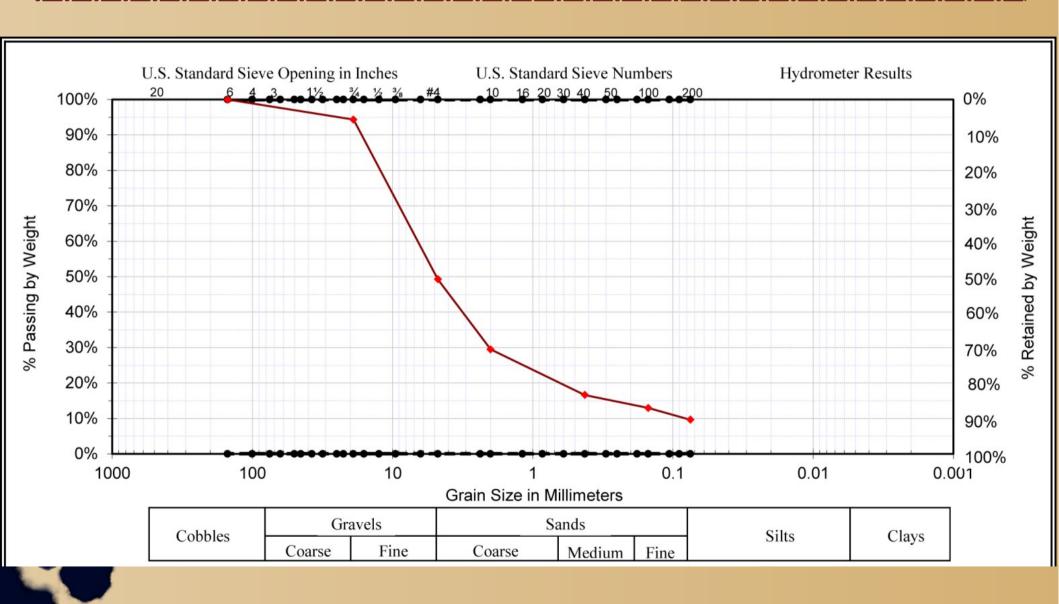
AASHTO Classification Example

- Examine Sieve Passing Points
 - #10: is greater than 50%, so move past A-1-a
 - #40: is greater than 50%, so eliminate A-1, but A-2 possible
 - #200: is equal to 10%, so A-3 is possible (but take a look at the curve more carefully, result may be more precise than accurate)
 - #200: is less than 35%, so A-2 is possible

- Examine Liquid Limit and Plasticity Index
 - LL > 40, so eliminate A-2-4 and A-2-6
 - PI > 10, so eliminate A-2-5
 - This leaves A-2-7, which meets all three criteria (#200 sieve, LL and PI)
- Because this is an A-2-7, we must use partial group index
 - PGI = PGI = $0.01(F_{200} 15)$ (PI - 10) = (0.01(10-15)(21-10) < 0, so PGI = 0
- Classification is A-2-7(0)

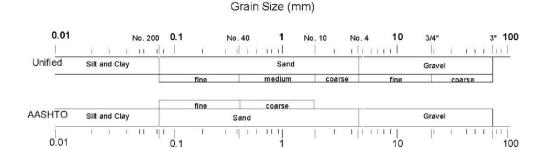


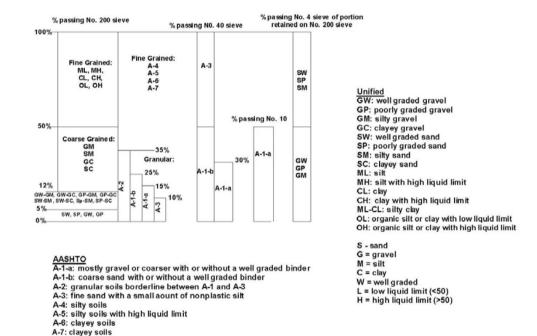
Unified and AASHTO Example



Differences between Unified and AASHTO Classification Systems







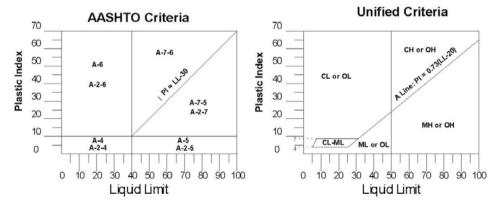


Figure 4-6. Comparison of the USCS with the AASHTO soil classification system (after Utah DOT – Pavement Design and Management Manual, 2005).

Questions?

